SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP
Hp/rpm
6/52/00-57/00
8/5200-5700
Bore:
5 Hp
(1.69 in.)
6 & 8 Hp
(1.97 in.)
Stroke:
5 Hp
(1.54 in.)
6 & 8 Hp
(1.65 in.)
Number of Cylinders
Displacement: 5 HP
5 HP
6 & 8 Hp
(10.07 eu. in.)
Spark Plug:
NGKBP6HS
Electrode Gap
(0.031-0.035 in.)
Ignition Type
Carburetor Make
Idie Speed (in gear)
Fuel:Oil Ratio

SIZES-CLEARANCES	
Piston Ring End Gap	
	60 004-0 012 to 3
Piston to Cylinder Clearance	0.052-0.067 mm
The state of the s	60.0020-0.0026 in 1
Piston Pin Diameter	11 996 12 000 mm
I modern and a management of the contract of t	(0.4723-0.4724 in.)
Max. Crankshaft Runout at	
Main Bearing Journal	0.05 mm
District Desiring Security	(0.002 in.)
Max. Connecting Rod Small	forces may
End Side Shake	4 () mm
Editi Ottle Onable	(0.160 in.)
	Que a constituit, y
TIGHTENING TORQUES	
Power Head Mounting Screws	S. M. Wald McComm.
Crankcase	(111-10-11-100.)
Cranscase	(6-9 ftlbs.)
Flywheel Nut	(0-9 Tt108.)
Flywheet Nut.	(44-52 ftlbs.)
Cylinder Head Screws	(15-19 ft -lbs)
	(10-19 IL-10s.)
Stundard Screws:	
5 mm	
	(1-3 ftlbs.)
6 mm	
8 mm	(3-5 ftlbs.)
8 mm	
	(7-12 ftlbs.)
10 mm	
	(16-26 ftlbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline baving an 85-95 octame rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are bubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall went and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikumi BV-18-15 carburetor is used on DT5 models, Mikuni BV-18-14 is used on DT6 models and Mikumi BV-24-18 is used on DT8 models. Befer to Fig. SZ4-1 for exploded view. Initial setting of pilot air screw (13) should be 3.4 to 1-1/4 turns out from a lightly seated position on Models DT6 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 5000-650 rpm. Adjust pilot air screw (13)

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