

## SUZUKI DT9.9 AND DT16 (PRIOR TO 1983)

### CONDENSED SERVICE DATA

**NOTE:** Metric fasteners are used throughout outboard motor.

| TUNE-UP                       | DT9.9            | DT16             |
|-------------------------------|------------------|------------------|
| Horsepower .....              | 9.9              | 16               |
| Bore .....                    | 56 mm            | 59 mm            |
| Stroke .....                  | 52 mm            | 52 mm            |
| Displacement .....            | 256 cc           | 284 cc           |
| Spark Plug:                   |                  |                  |
| NGK .....                     | B6HS             | B7HS             |
| Electrode gap .....           | 0.6-0.7 mm       | 0.6-0.7 mm       |
| Magnetor:                     |                  |                  |
| Breaker point gap .....       | Breakerless      | Breakerless      |
| Carburetor:                   |                  |                  |
| Make .....                    | Mikuni           | Mikuni           |
| Model .....                   | BV24-16          | BV24-19          |
| Fuel:Oil Ratio .....          | 50:1             | 50:1             |
| <b>SIZES - CLEARANCES</b>     |                  |                  |
| Piston Ring End Gap .....     | 0.15-0.35 mm     | 0.15-0.35 mm     |
| Piston Pin Diameter .....     | 13.995-14.000 mm | 13.995-14.000 mm |
| Piston to Cylinder Wall       |                  |                  |
| Clearance .....               | 0.042-0.058 mm   | 0.042-0.058 mm   |
| Max. Crankshaft Runout at     |                  |                  |
| Main Bearing Journal .....    | 0.05 mm          | 0.05 mm          |
| Max. Connecting Rod Small End |                  |                  |
| Side Shake .....              | 4.0 mm           | 4.0 mm           |
| <b>TIGHTENING TORQUES</b>     |                  |                  |
| Cylinder Head .....           | 18-28 N·m        | 18-28 N·m        |
| Crankcase:                    |                  |                  |
| 6 mm .....                    | 8-12 N·m         | 8-12 N·m         |
| 8 mm .....                    | 18-28 N·m        | 18-28 N·m        |
| Flywheel Nut .....            | 80-90 N·m        | 80-90 N·m        |
| Standard Screws:              |                  |                  |
| 5 mm .....                    | 2-4 N·m          | 2-4 N·m          |
| 6 mm .....                    | 4-7 N·m          | 4-7 N·m          |
| 8 mm .....                    | 10-16 N·m        | 10-16 N·m        |
| 10 mm .....                   | 22-35 N·m        | 22-35 N·m        |

### LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel:oil ratios should be 30:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a NMMA certified two-stroke engine oil or Suzuki "OCI" oil. When using any other type of two-

stroke engine oil, fuel:oil ratios should be 20:1 during break-in and 30:1 for normal service. Manufacturer recommends regular or no-lead automotive gasoline having an 85-95 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gear-

case. SAE 90 hypoid outboard gear oil is recommended. Oil capacity of gearcase with integral exhaust outlet in the lower housing is approximately 220 mL. Oil capacity of gearcase with through-the-propeller exhaust is approximately 200 mL. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

# Suzuki Dt25c Manual

**Judd E. Hollander**



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