

6-8-4. Caution

- 1 When installing the gear shifting shaft, align the center of the sector located at the gear shifting shaft arm with the center of the five-tooth side of the gear shifting pawl holder regardless of the gear shifting cam position. Do not align it with the four-tooth side of the pawl holder. If the components are installed in the wrong way, the gears cannot be shifted.



Fig. 6-8-4. Fitting gear shifting shaft arm

When fitting the gear shifting forks on the fork shaft, make sure that each fork is mounted in the correct direction as shown in Fig. 7-8-5

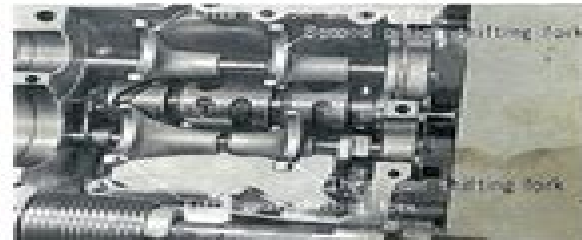


Fig. 6-8-5. Fitting shifting forks

6-9. Carburetors

6-9-1. Specifications

Description	T250	T350
Type	VM24SH	VM32SH
Main Jet	#87.5	#170
Air Jet	#0.5	
Needle Jet	N-5	Q-0
Jet Needle	4DH5-3	5DP2-3
Throttle Valve	2.5	2.5
Pilot Jet	#30	#30
Pilot Outlet	0.6	0.6
Air Screw	1½	1½
Valve Seat	2.0	2.5
Starter Jet	#50	#60
By pass	1.4	1.4

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