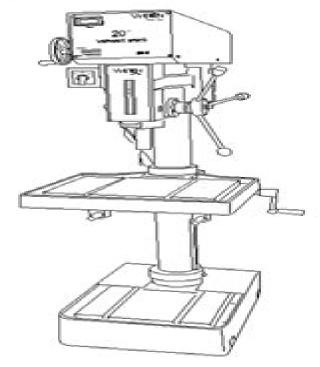


Operating Instructions — Parts Manual 20-Inch VS Drill Press Models: 2221VS, 2223VS, 2232AC, 2234AC

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