

Control del juego de acoplamiento entre los segmentos y las ranuras del pistón.



Realizar la operación mediante un calibre de espesores.
Antes de efectuar el control limpiar la superficie del pistón.
El valor del juego debe ser de:
- Segmentos nuevos de 0,02 a 0,05 mm.

Armado del conjunto biela-bulón-pistón.



Montar el conjunto biela-bulón-pistón.
Observar la posición de montaje de la biela con respecto al pistón.
La flecha de la superficie superior del pistón mira hacia el lado de los tetones de fundición y de la marca efectuada en el lateral de la biela con su correspondiente cilindro.



Montar el bulón mediante el tal U-20006.
Si penetra con fuerza sostener el pistón a unos 60°.
Colocar los anillos de seguridad.
Montar los segmentos en el pistón con las pinzas adecuadas.
Colocar los segmentos desbastados entre sí 120° y teniendo en cuenta que la marca "TOP" va de mirar hacia la cabeza del pistón.



Montar los conjuntos en el bloque de forma que la numeración de los cilindros se corresponda con la de los cilindros.
Antes del montaje lubricar las partes interesadas con aceite motor.
Las flechas grabadas en el pistón señalan hacia la parte de transmisión.
Ejecutar el montaje con una abrazadera reguladora.

Control del juego axial de la biela.

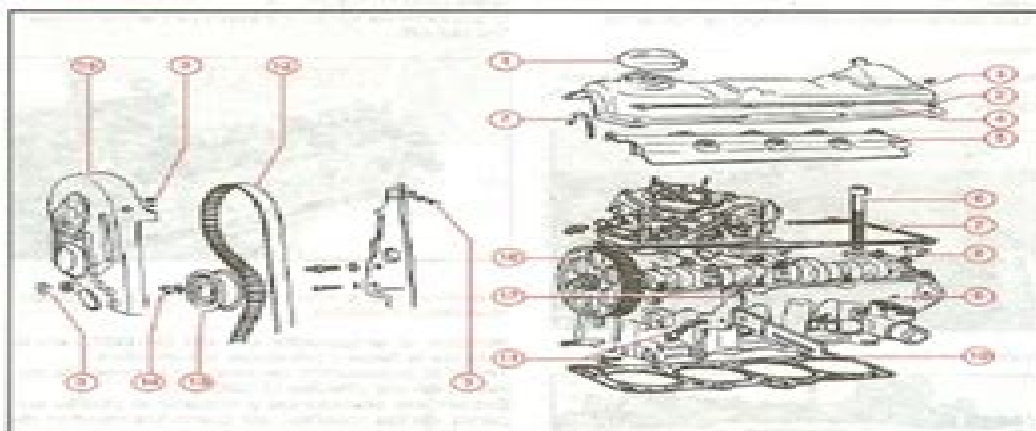
Ejecutar la medición con un calibre de espesores.
El juego axial máximo permitido es de 0,27 mm.

Control del juego radial de la biela.

Con el motor montado puede efectuarse la operación de control del juego utilizando Plastigage.
Desmontar el sombrerete de biela.
Limpiar cuidadosamente el semicójinete y la muñequilla de biela.
Colocar sobre la muñequilla o el semicójinete un cordón de Plastigage en sentido axial.
Montar el sombrerete de biela y apretar al par de 3,0 daN.m.
Ejecutar el cigüeñal.
Desmontar el sombrerete de biela.
Comprobar la anchura del cordón de Plastigage con la escala de medición.
El límite de desgaste tolerado nos proporciona un juego máximo de 0,12 mm.
Una vez efectuada la comprobación montar los sombreretes de biela.
Acotar las superficies de apoyo y apretar al par de 3,0 daN.m + 90°.

CULATA

Características



- 1.- Tapón.
- 2.- Listón de apoyo.
- 3.- Tuerca 1,0 daN.m.
- 4.- Tapa de culata.
- 5.- Fleja de condensación vapores.
- 6.- Tornillo de culata (6,0 daN.m + 180°).
- 7.- Junta de tapa de culata.
- 8.- Tapón.
- 9.- Culata.
- 10.- Junta de culata.
- 11.- Tornillos (2,5 daN.m).
- 12.- Correa dentada de la distribución.
- 13.- Rodillo tensor.
- 14.- Tuerca fijación rodillo tensor (4,5 daN.m).
- 15.- Protección superior de la correa dentada.
- 16.- Piñón de mando del árbol de distribución.
- 17.- Embudo fijación alternador.

Control de la presión de compresión

Condiciones de prueba:
- Temperatura del aceite motor: 30° C mínimo.
- Mariposa de gases completamente abierta.
- Buías en buen estado.
- Buías separadas.
Desconectar del distribuidor de encendido, el cable de alta tensión de la bobina y conectarlo a masa.



Aplicar el compresómetro VAG 13851 en el lugar de la buja.
Accionar el motor de arranque hasta que el verificador no indique aumentos adicionales de presión.
Los valores de compresión (bar) deben estar comprendidos entre:

Motor	Nuevo	Mínimo
E2 17-180	9 a 12	7
2E	10 a 13	7,5

La diferencia máxima admisible entre todos los cilindros no debe ser superior a 3 bares.

Toledo 1993 Owners Manual

M Walker



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Lloyd's Register OneOcean's Guide to Port Entry 1993-94 Kenya-Zaire Lloyd's Register Foundation, 1993-01-01
First published in 1971 these Guides provide invaluable information on thousands of commercial ports and terminals across the globe They are compiled and published annually by LR OneOcean whose years of global maritime experience allows them to provide expert and innovative solutions that enhance efficiency sustainability and overall industry success The Guides cover a significant geographical breadth and the most recent volume includes information on over 12 500 ports harbours and terminals worldwide These are fully indexed and contain detailed port plans and mooring diagrams *Breasts: The Owner's Manual* Kristi Funk, 2018-05-01 A national bestseller Breast cancer surgeon Dr Kristi Funk offers a comprehensive and encouraging approach to breast care and breast cancer Empower yourself with facts and strategies to understand your breasts reduce your cancer risk and open your eyes to interventions and treatments Most women don't want to hear about breast cancer unless they have it and need to make some decisions but these days news about breast cancer the number one killer of women ages twenty to fifty nine is everywhere Chances are you know someone who has had it But did you know that choices you make every day bring you closer to breast cancer or move you farther away That there are ways to reduce your risk factors And that many of the things you've heard regarding the causes of breast cancer are flat out false Based on Dr Kristi Funk's experience as a board certified breast cancer surgeon she knows for a fact that women have the power to reduce breast cancer risk in dramatic ways Many women believe that family history and genetics determine who gets breast cancer but that's not true for most people In fact 87 percent of women diagnosed with breast cancer do not have a single first degree relative with breast cancer This book will help you Learn the breast health basics that every woman should know Reduce your cancer risk and recurrence risk based on food choices and healthy lifestyle changes backed by rigorous scientific research Understand the controllable and uncontrollable risk factors for breast cancer Outline your medical choices if you're at elevated risk for or are already navigating life with breast cancer There have been few solid guidelines on how to improve your breast health lower your risk of getting cancer and make informed medical choices after treatment until now With her book available in 10 languages and in more than 30 countries Dr Funk is passionate about her mission of educating as many women as possible about what they can do to stop breast cancer before it starts Praise for *Breasts The Owner's Manual* Dr Funk writes *Breasts The Owner's Manual* just like she talks with conviction passion and a laser focus on you Dr Mehmet Oz Host of The Dr Oz Show *Breasts The Owner's Manual* will become an indispensable and valued guide for women looking to optimize health and minimize breast illness Debu Tripathy MD Professor and Chair Department of Breast Medical Oncology University of Texas MD Anderson Cancer Center *Breasts The Owner's Manual* not only provides a clear path to breast health but a road that leads straight to your healthiest self As someone who has faced breast cancer I suggest you follow it Robin Roberts Co anchor Good Morning America *Transputer Applications and Systems '94* A. De Gloria, M. R.

Jane,D. Marini,1994 Proceedings Parallel Computing **Motorship Manual and Register of Motorvessels** ,1928
Official Gazette of the United States Patent and Trademark Office ,2001 **Proceedings at the 16th International Communication Satellites** AIAA,1996 This collection of papers presented during the sessions at the 16th ICSSC includes topics such as geo launch vehicles high power RF components satellites in the NII GII domestic and regional systems modulation and coding authorized PCS systems military systems geosynchronous power systems WALNECK'S CLASSIC CYCLE TRADER, MAY 1993 Causey Enterprises, LLC, Directives, Publications and Reports Index United States. Coast Guard,1996 *Monthly Catalog of United States Government Publications* ,2000 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1954 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals **Moody's Manual of Railroads and Corporation Securities** ,1915 **Poor's Manual of Railroads** ,1900 With an appendix containing a full analysis of the debts of the United States the several states municipalities etc Also statements of street railway and traction companies industrial corporations etc statement omitted on later vols Geopedology Joseph Alfred Zinck,Graciela Metternicht,Gerardo Bocco,Héctor Francisco Del Valle,2015-12-23 This book offers a proven approach for reliable mapping of soil landscape relationships to derive information for policy planning and management at scales ranging from local to regional It presents the theoretical and conceptual framework of the geopedologic approach and a bulk of applied research showing its application and benefits for knowledge generation relevant to geohazard studies land use conflict analysis land use planning land degradation assessment and land suitability analysis Soil is a vital resource for society at large and an important determinant of the economic status of nations The intensification of natural disasters and the increased land use competition for food and energy have raised awareness of the relevant role the pedosphere plays in natural and anthropogenic environments Recent papers and global initiatives show a renewed interest in soil research and its applications for improved planning and management of this fragile and finite resource *Popular Mechanics* ,1979-03 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Monthly Catalogue, United States Public Documents** ,1994-10 **Continuous Emission Monitoring** James A. Jahnke,2022-05-09 CONTINUOUS EMISSION MONITORING The new edition of the only single volume reference on both the regulatory and technical aspects of U S and international continuous emission monitoring CEM systems Continuous Emission Monitoring presents clear accurate and up to date information on the technical and regulatory issues that affect the design application and certification of CEM systems installed in power plants cement plants pulp and paper mills smelters and other stationary sources Written by an international expert in the field this classic reference guide covers U S and international CEM regulatory requirements analytical techniques operation and maintenance of CEM instrumentation and more The fully

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