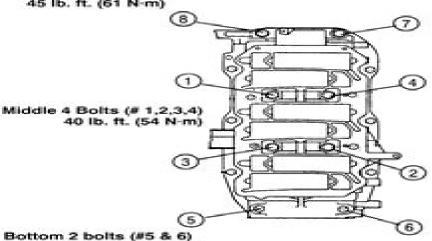
Torque sequence and specifications (continued)

CRANKCASE COVER BOLTS

Add light oil to threads and bolt face: of all crankcase cover bolts

Top 2 Bolts (#7 & 8) 45 lb. ft. (61 N-m)

35 lb. ft. (47 N-m)

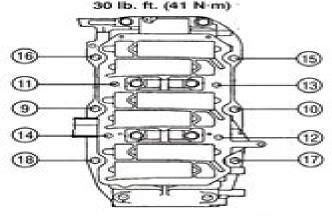


CRANKCASE COVER BOLTS

Add light oil to threads and bolt face: of all crankcase cover bolts

Old style crankcase covers may not have the #11,12,13,14 bolts and must be skipped in the torque sequence.

> Outer 10 bolts 30 lb. ft. (41 N·m)

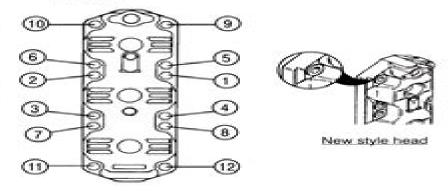


CYLINDER HEAD BOLTS

Add light oil to threads and bolt face:

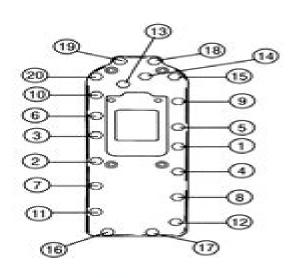
Old style heads without cast in washers Retorque head bolts to 40 lb. ft. (54 N·m) after outboard has been run for approx. 1/2 - 1 hour

New style heads with cast in washers Retorque of the head bolts is not required. Torque to 30 lb. ft. (41 N·m) then an additional 90° turn.



EXHAUST DIVIDER PLATE BOLTS

20 lb. ft. (27 N·m) Add #271 Loctite to threads



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Scott A. Freeman

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web sampling frequency 1000 mains coeff 0 1 amplitude of mains line to change depends on your ecg signal time step 1 sampling frequency max time 2 duration of your signal in seconds t time step time step max time this is our time vector mains signal cos 2 pi 60 t 60hz mains frequency

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web dec 17 2021 matlab code to get qrs peak and heart rate from ecg signals conclusion the qrs complex as we said earlier it is a combination of three deflections q r and s seen on a typical ecg signal where p is the first deflection q is the first negative deflection to the baseline r is the highest positive deflection to the baseline