

1.2 Assembly overview - sealing flange, belt pulley end

1 - Bolt

- Renew after removing
- Loosen and tighten with counterhold - 3415-
- Do not additionally oil the thread and shoulder.
- □ 180 Nm +135*

2 - Crankshaft pulley

- Contact surface between foothed belt pulley and crankshaft must be free from oil
- Fitting possible in one position only.

3 - Crankshaft oil seal for belt pulley end

- Do not additionally oil or grease the oil seal sealing lip.
- Before installing, remove oil residue from crankshaft journal using a clean cloth.
- ☐ Renewing = page 44 .

4 - Sealing flange at belt pulley end

- ☐ Insert with silicone sealant ⇒ Electronic Parts Catalogue (ETKA)
- Must seat on dowel pins.
- Removing and installing

5 - Cylinder block

6 - Dowel pin

7 - Bolt

Specified torque and tightening sequence so page 34.

Sealing flange at belt pulley end - Prescribed torque and tightening sequence

- Tighten bolts for sealing flange at belt pulley end in the sequence -1 ... 10- in 3 stages as follows:
- 1. Screw bolts -1 ... 10- in as far as stop by hand.
- 2. Tighten bolts -1 ... 6- in diagonal sequence to 15 Nm.
- Tighten bolts -7 ... 10- to 15 Nm.





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