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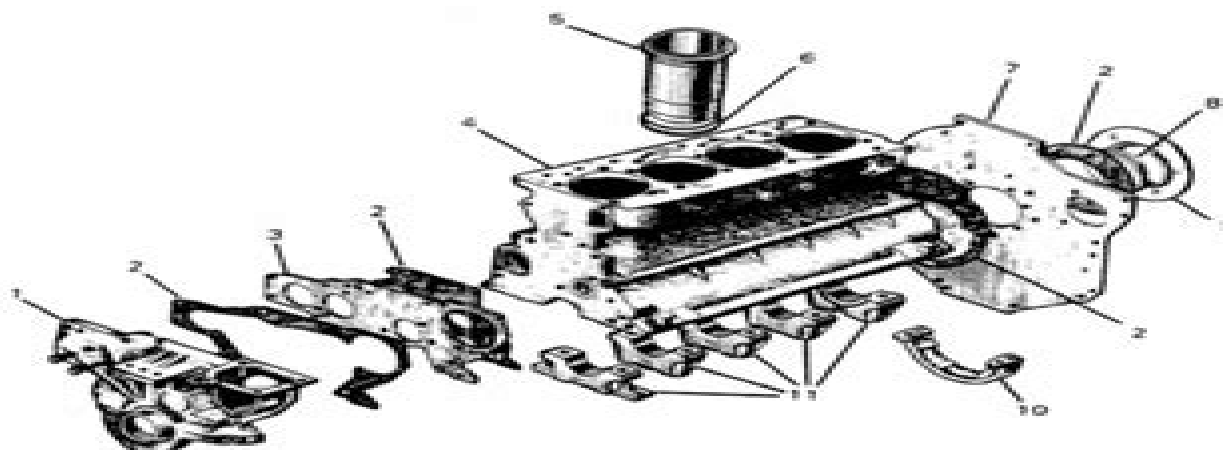
CRANKCASE

The crankcase is the main casing part of the engine. It contains four sleeves (5) pressed into four vertical borings.

The cavity between the walls of the crankcase (4) and sleeves forms the coolant jacket. It is connected with the cylinder head via the passages and openings in the mounting surfaces of the crankcase, gasket and cylinder head.

The aluminum alloy oil pan is bolted to the crankcase at the bottom. It is sealed with rubber half-rings and gaskets. The rear adaptor plate (7) joins the engine with the side frame and clutch housing. The crankcase has a main oil gallery and a number of transverse drillings to supply oil to the crankshaft main bearings, connecting rod journals and camshaft bearings.

Figure 5



1. Timing gear cover
2. Timing gear cover and backplate gaskets
3. Timing gear plate
4. Crankcase (Engine Block)
5. Sleeve
6. "O"-rings

7. Backplate
8. Oil seal
9. Oil seal body
10. Oil sump support
11. Crankshaft main bearing caps (5 pieces)

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