



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE37509	12" U&D 2-Step	CE37537
10-K H&D	CE37508	14 1/2" U&D 4-Step	CE37538
9" U&D	CE37506	14 1/2" U&D 3-Step	CE37539
10-K U&D	CE37505	16" U&D 4-Step	CE37534
10" U&D Bench	CE37508	16" U&D 2-Step	CE37535
10" U&D Floor	CE37508	16-24" U&D 4-Step	CE37536
12" U&D 4-Step	CE37527	16-24" U&D 3-Step	CE37537
		16" Round	CE37534

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3333N. One 7' long single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price F.O.B. factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	6 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	31 lbs.
CE2019	240-300	Gal. can	11 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	31 lbs.
CE2017	100	Gal. can	11 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	31 lbs.
CE2019	100-240	Gal. can	11 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3811L	9"	U&D	1 lb.
CE3812L	10-K	U&D	1 lb.
CE3814L	9"	H&D	1 lb.
CE3815L	10-K	H&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE38100	24"	CE38160	34"
CE38105	25"	CE38165	35"
CE38110	26"	CE38170	37"
V-Belts with 3/4" Top Width			
CE38180	28"	CE38180	40"
CE38185	29"	CE38185	41"
CE38190	30"	CE38190	42"
CE38195	31"	CE38195	43"
CE38200	32"	CE38200	44"
CE38205	33"	CE38205	45"
CE38210	34"	CE38210	46"
CE38215	35"	CE38215	47"
CE38220	36"	CE38220	48"
CE38225	37"	CE38225	49"
CE38230	38"	CE38230	50"
CE38235	39"	CE38235	51"
CE38240	40"	CE38240	52"
CE38245	41"	CE38245	53"
CE38250	42"	CE38250	54"
CE38255	43"	CE38255	55"
CE38260	44"	CE38260	56"
CE38265	45"	CE38265	57"
CE38270	46"	CE38270	58"
CE38275	47"	CE38275	59"
CE38280	48"	CE38280	60"
CE38285	49"	CE38285	61"
CE38290	50"	CE38290	62"
CE38295	51"	CE38295	63"
CE38300	52"	CE38300	64"
CE38305	53"	CE38305	65"
CE38310	54"	CE38310	66"
CE38315	55"	CE38315	67"
CE38320	56"	CE38320	68"
CE38325	57"	CE38325	69"
CE38330	58"	CE38330	70"
CE38335	59"	CE38335	71"
CE38340	60"	CE38340	72"
CE38345	61"	CE38345	73"
CE38350	62"	CE38350	74"
CE38355	63"	CE38355	75"
CE38360	64"	CE38360	76"
CE38365	65"	CE38365	77"
CE38370	66"	CE38370	78"
CE38375	67"	CE38375	79"
CE38380	68"	CE38380	80"
CE38385	69"	CE38385	81"
CE38390	70"	CE38390	82"
CE38395	71"	CE38395	83"
CE38400	72"	CE38400	84"
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CE38415	75"	CE38415	87"
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CE38450	82"	CE38450	94"
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CE38650	122"	CE38650	134"
CE38655	123"	CE38655	135"
CE38660	124"	CE38660	136"
CE38665	125"	CE38665	137"
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Southbend 13 By 40 Manual

Leonard Porter Ayres



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Metalworking Lathes ,1987 **Industrial-arts Magazine** ,1928 **Biennial Report of the Board of Regents to the Governor** University of Nebraska (Lincoln campus). Board of Regents,1893 **NEA Research Bulletin** ,1928 **Catalog of**

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Southbend 13 By 40 Manual Introduction

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