

XI. Models with Spacer



Part No.	Qty	Description	Torque		
			Min	Max	Std
1	1	Gear housing cover			
2	1	Spacer pin			
3	4	M12 x 1.75 x 175 stainless steel bolt	30	—	30.0
4	4	Washer			
5	4	M12 low carbon	30	—	40.0
6	1	Screw M12 x 100	30	—	30.0

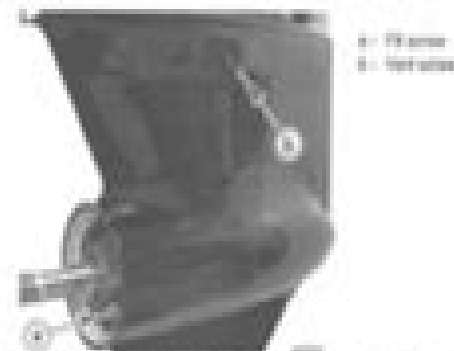
Gearcase Service Inspection

Draining and Inspecting Gear Housing Lubricant

1. Place the gear housing in a suitable holding fixture or vice with the drain-off in a vertical position.

Right Hand Rotation

1. Position a clean drain pan under the gear housing and remove the fill and vent screws from the gear housing.



2. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
3. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Draining and Inspecting Gear Housing Lubricant—GearPro Models

All GearPro FuelBlox® Lubricants include a gearcase lubricant drain located at the front of the topdeck. Gearcase lubricant changes can be completed with the lubricant a drain up.

NOTE: The front drain-off plug has a tapered-to-shoulder design. The plug must be cleaned, and any collected metal debris removed before reuse.

1. Place the lubricant in the drain up position.
2. Remove the upper vent plug.
3. Position a clean drain pan under the gear housing.
4. Remove the front drain-off plug from the topdeck and drain the lubricant.



5. Upper vent plug
6. Front drain-off plug

2. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
3. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Propeller Shaft Inspection

1. Inspect the star indicator adapter in the gearcase and adjust the star indicator.
2. Rotate the propeller shaft while observing the star indicator. If the turned is more than 0.102 mm (0.004 in.) at each propeller shaft a indication.

Yamaha 150 Fourstroke Service Manual

CL Gary



Yamaha 150 Fourstroke Service Manual:

Boating ,1988-01

Yamaha Outboard Shop Manual Kalton C. Lahue,1986

Honda CRF Performance

Handbook Eric Gorr, The Honda high performance four stroke motorcycle is one of the most popular off road motorcycles in the country In this book widely known and highly respected tuner and journalist Eric Gorr Dirt Rider s Dr Dirt and owner of Forward Motion takes off road enthusiasts through the paces of performance projects for their Honda CRFs Whether it s a CRF450F CRF250F CRF450X or CRF250X your high performance four stroke Honda comes under Gorr s purview as he details the ins and outs of buying maintaining and upgrading the CRF and doing the best off road bike one better

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