

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rpm/yr	5000-5500 6000-6700 8000-8700
Rev	
5 Rpm	42 mm (1.69 in.)
4 & 8 Rpm	50 mm (1.97 in.)
Stroke	
5 Rpm	39 mm (1.54 in.)
4 & 8 Rpm	42 mm (1.69 in.)
Number of Cylinders (Displacement)	2
5 HP	133 cc (8.20 cu. in.)
4 & 8 Rpm	145 cc (8.87 cu. in.)
Spark Plug	BP6HS
NGC	0.8-0.9 mm
Exhaust Gap	0.002-0.003 in.
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel Oil Ratio	New Tech

GASKET—CLEARANCES

Piston Ring End Gap	0.20-0.30 mm 0.008-0.012 in.
Piston to Cylinder Clearance	0.052-0.067 mm 0.0020-0.0026 in.
Piston Pin Diameter	11.996-12.000 mm 0.4710-0.4724 in.
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Runout	4.0 mm (0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N/m (11-15 ft.-lb.)
Crankcase	8-12 N/m (6-9 ft.-lb.)
Flywheel Nut	60-70 N/m (44-52 ft.-lb.)
Cylinder Head Screws	20-25 N/m (15-18 ft.-lb.)
Standard Screws:	
3 mm	2-4 N/m (1.5-3 ft.-lb.)
4 mm	4-7 N/m (3-5 ft.-lb.)
5 mm	10-18 N/m (7-12 ft.-lb.)
10 mm	33-35 N/m (24-26 ft.-lb.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel-oil ratio should be 50:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 280 mL (9.1 oz.) of SAE 90 hypoid compound gear oil. Rotational vent and fill plugs secure by using a screw gasket. If necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-16-25 carburetor is used on DT5 models. Mikuni

or BV-16-14 is used on DT6 models and Mikuni BV-24-28 is used on DT8 models. Refer to Fig. 924-1 for exploded view. Initial setting of pilot air screw (13) should be 2-4 for 1-1/4 turns-out from a lightly seated position on Models DT5 and DT6, and 1-3-4 to 2-1/4 turns-out on Model DT8. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

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Camilla Rothe



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