

Install a thinner shim (35). Tighten pinion nut (46) securely and tighten bearing housing screws to shim gage. Adjust shim gage support so drive shaft assembly is parallel to shim gage. Press drive shaft assembly against bearing housing (32) and measure clearance (S). Clearance (S) plus thickness of shim (35) is the required shim thickness for proper pinion gear depth.

NOTE: Shim (35) is available in sizes from 0.50 mm to 1.30 mm in 0.05 mm increments. Shim should be selected so only ONE shim is installed.

Backlash between forward gear (49—Fig. S218-31) and pinion gear (45) should be 0.5-0.65 mm (0.020-0.026 in.) and is adjusted by varying thickness of shim (47). Use only ONE shim (47). Backlash between reverse gear (59) and pinion gear (45) should be 0.7-0.85 mm (0.028-0.033 in.) and is adjusted by varying thickness of shim (60). Use only ONE shim (60).

Propeller shaft (57) end play should be 0.10-0.20 mm (0.004-0.008 in.). Adjust end play by varying thickness of thrust washer (58).

Remainder of reassembly is the reverse of disassembly noting the following: Apply Suzuki Thread Lock 1342 or a suitable thread locking compound to threads of pinion nut (46) and tighten to 80-100 N·m (59-73 ft.-lbs.). Install bearing housing (32) with the mark "F" facing forward. Install dog clutch (54) with the side with six dogs facing forward. Lubricate slider (51) and pin (52) with a suitable water-resistant grease. Apply a suitable water-resistant grease to lips of seals (63) and to "O" ring (66). When installing bearing housing (66) and propeller shaft assembly, position flat surface of slider (51) facing up, align slot in housing (66) with slot in gearcase housing and install key. Apply Suzuki Bond 1207B to threads of ring nut (68). Install ring nut with the side marked "OFF" facing propeller and tighten to 150-175 N·m (111-129 ft.-lbs.). Shaft unit must be in the neutral position when installing. Tighten propeller nut to 50-62 N·m (37-45 ft.-lbs.). Apply water-resistant grease to drive shaft splines. Apply a suitable silicone sealant to gearcase-to-drive shaft housing mating surfaces and shank of gearcase mount-

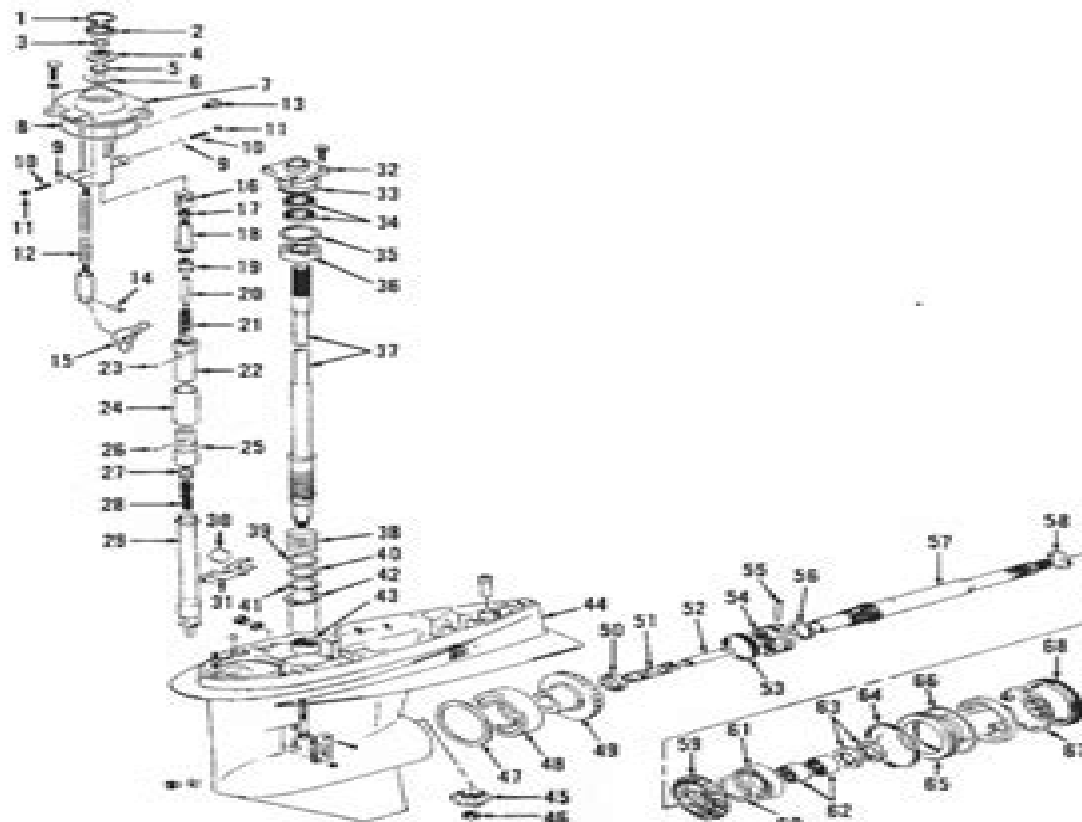


Fig. S218-31—Exploded view of lower unit gearcase assembly.

- | | | | | |
|------------------------|---------------------|---------------------|----------------------|---------------------|
| 1. Snap ring | 14. Pin | 28. Spring | 42. Collar | 56. Thrust washer |
| 2. Seal | 15. Pinion pulley | 29. Vertical slider | 43. Bearing | 57. Propeller shaft |
| 3. "O" ring | 16. Coupler nut | 30. Magnet | 44. Gearcase housing | 58. Thrust washer |
| 4. Gasket | 17. Nut | 31. Magnet holder | 45. Pinion gear | 59. Reverse gear |
| 5. "O" ring | 18. Shim | 32. Bearing housing | 46. Nut | 60. Shim |
| 6. Washer | 19. Forward plunger | 33. "O" ring | 47. Shim | 61. Slider |
| 7. Bearing | 20. Seal | 34. Seal | 48. Bearing | 62. Propeller |
| 8. "O" ring | 21. Spring | 35. Shim | 49. Forward gear | 63. Seal |
| 9. Ball | 22. Reverse slider | 36. Bearing | 50. Spring | 64. Propeller shaft |
| 10. Spring | 23. Ball | 37. Drive shaft | 51. Slider | 65. Bearing housing |
| 11. Screw | 24. Lock screw | 38. Spring | 52. Connector pin | 66. "O" ring |
| 12. Thrust nut & shaft | 25. Forward slider | 39. Thrust washer | 53. Retainer | 67. Thrust washer |
| 13. Seal | 26. Nut | 40. Thrust washer | 54. Dog clutch | 68. Ring nut |
| 14. Seal | 27. Reverse plunger | 41. Protector | 55. Pin | |

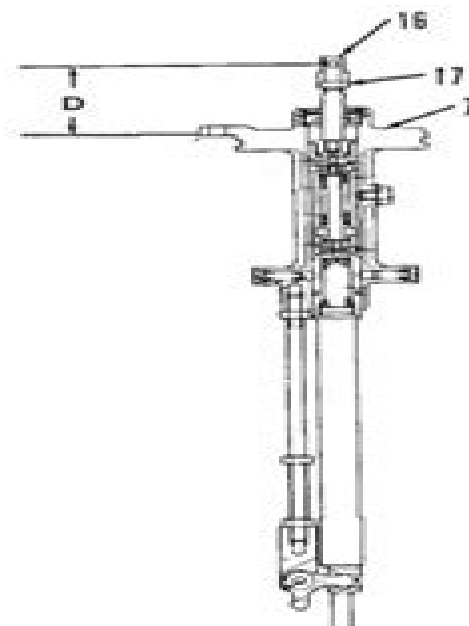


Fig. S218-32—Cross-sectional view of shift assembly. Distance (D) between housing (7) and center of hole in connector (16) with shift assembly in the neutral position, should be 46 mm (1.81 in.) on long shaft models and 173 mm (6.81 in.) on extra long shaft models. Tighten nut (17) securely.

Suzuki Dt140 Manual

Chris Rogers



Suzuki Dt140 Manual:

Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above *Suzuki 2-140 HP OB 77-1984* Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 **Suzuki** Suzuki, Motor Co. Ltd,1977 *Suzuki Outboard Motor*,1987 **Suzuki 2-225 HP OB & Jt D85-91** Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 Suzuki DT 3.5 Service Manual ,1979 *Suzuki: Service Manual* Suzuki Motor Corporation (Hamamatsu), Suzuki LT-F250 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992 **Suzuki Service Manual** Suzuki Motor Company, **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? *Suzuki FZ50* Martin Meek,1980 *Suzuki Service Manual, Model TS250R.* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 **Suzuki GP 100 & 125 Owners Workshop Manual** Chris Rogers,1982-01-01 Suzuki Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1970* **Suzuki VS1400 93-97 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice mechanics and do it yourself mechanics **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 *Suzuki Service Manual [for] Suzuki GT380* Suzuki Motor Co. Ltd,1972 **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,Suzuki Motor Co,1970

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