

SUZUKI

SUZUKI AMERICA CORPORATION
3251 E. Imperial Way
P.O. Box 1100
Brea, California 92621

SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm	2/4500
Bore	41.0 mm (1.614 in.)
Stroke	37.8 mm (1.488 in.)
Displacement	50 cc (3.05 cu. in.)
Spark Plug:	
NGK	BR5HS
Electrode gap	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make	Mikuni
Model	VM-11-10
Fuel/Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)

SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.)	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.)	3.0 mm (0.118 in.)

TIGHTENING TORQUES

Cylinder Head	8-12 N-m (6-9 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Reed Plate	0.5-0.75 N-m (4.5-6.6 in.-lbs.)
Flywheel Nut	40-50 N-m (30-37 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (18-36 in.-lbs.)
6 mm	4-7 N-m (36-62 in.-lbs.)
8 mm	10-16 N-m (89-141 in.-lbs.)
10 mm	22-35 N-m (195-310 in.-lbs.)

Suzuki Dt 25 Outboard Repair Manual

Siddappa N.Byrareddy



Suzuki Dt 25 Outboard Repair Manual:

Suzuki DT25 Service Manual Suzuki Motor Co,1976 *Suzuki* Suzuki, Motor Co. Ltd,1977 Suzuki Outboard Motor, DT20-20E [and] DT25-25E ,1977 Whitaker's Books in Print ,1998 **Paperbound Books in Print** ,1991 The Book Buyer's Guide , Boating ,1978-07 Suzuki 2-225 HP OB & Jt D85-91 Penton Staff,2000-05-24 DT 2 DT 4 DT 6 DT 8 DT 8 SAIL DT 9 9 DT 9 9 SAIL DT 15 DT 20 DT 25 DT 30 DT 35 DT 40 DT 55 DT 65 DT 75 DT 85 DT 90 DT 100 DT 100 SUPER FOUR DT 115 DT 140 DT 150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 **Suzuki Outboard Repair and Maintenance Manual** Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books Suzuki Outboard Motor DT 50/60/65 ,1987 The Waterways Journal ,1983-04 **Suzuki Outboard Motor, DT9.9** ,1977 Suzuki Outboard Motor, DT7.5-9 ,1976 **Suzuki DT 3.5 Service Manual** ,1979 **Suzuki Outboard Motor, DT50E** ,1977 *Suzuki Outboard Motor, DT14-16* ,1977 **Suzuki Outboard Motor** ,1987 *Suzuki 2-140 HP OB 77-1984* Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 SELOC Suzuki Outboards Seloc,2000 SELOC Marine tune up and repair manuals provide the most comprehensive

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