

Installation

Note:

- The detent wheel is keyed to the selector drum.

1. Position the selector drum into the crankcase.

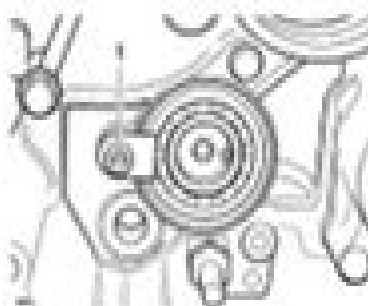


Locating the Selector Drum

2. Using clean engine oil, lubricate the selector drum bearing.
3. Position the bearing into the crankcase recess and engage with the selector drum.

Note:

- Models up to 1996 (detent wheel), models from 1996 (detent pin) are shown.
- 4. Push the bearing against the drum with a new bolt and tighten to 10 Nm.



Bearing mounting bolt

5. Fit the detent wheel engaging the wheel with the bearing pin to the selector drum. Tighten a new bolt to 10 Nm.

6. Assemble the detent pin as noted on removal and push up to the crankcase.

Up to 1996 (detent pin)



1. Washer
2. Detent pin
3. Spring
4. Pin

From 1996 (detent pin)



1. Washer
2. Detent pin
3. Spring
4. Pin

7. Push the detent pin assembly in position and fit a new spring. Slide the thrust and push the detent pin, using finger pressure, to locate on the detent wheel. Ensure the detent pin remains correctly located on the detent wheel. Tighten the cap screw to 10 Nm.

8. Rotate the selector drum and ensure a correct engagement, fluidly as necessary.
9. Using clean engine oil, lubricate the tip of the seal on the gear change shaft.

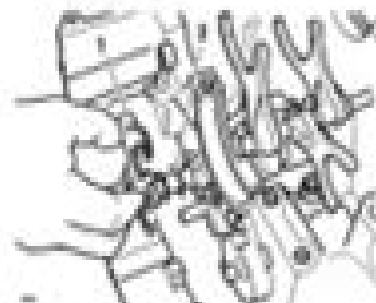
10. Lubricate, with a 300ml volume of engine oil and megajoule disulphide grease, both sides of the flange of the selector mechanism on the gear change shaft.

Caution

Take care to avoid damaging the tip of the seal when locating the gear change shaft into the crankcase. A damaged seal will lead to oil loss and could result in engine damage.

Note:

- Models up to 1996 (detent wheel), models from 1996 (detent pin) are shown.
- 11. Push the washer onto the shaft and insert the gear change shaft into the crankcase. Verify that the gear pedal end of the shaft through the bearing and seal located, at the gear pedal end, in the crankcase.



1. Gear change shaft
2. Washer

12. Ensure that the gear change shaft locates in the detent wheel/pin and that the spring fits over the detent pin/bolt.



1. Gear change shaft
2. Detent pin
3. Detent bolt
4. Spring

13. Fit the large washer and 8 nut to the gear pedal end of the gear change shaft.



1. Gear change shaft
2. 8-nut

14. Fit the gear pedal pin to the shaft in the same orientation as noted prior to removal. Tighten the bolt to 8 Nm.

15. Position the selector drum in the neutral position.

Sprint Gt Manual

Arturo Cuomo



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 - The Rise of Digital Reading Sprint Gt Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Sprint Gt Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Sprint Gt Manual
 - User-Friendly Interface
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 - Sprint Gt Manual User Reviews and Ratings
 - Sprint Gt Manual and Bestseller Lists
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 - Interactive Elements Sprint Gt Manual
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 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Sprint Gt Manual
- 9. Balancing eBooks and Physical Books Sprint Gt Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Sprint Gt Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Sprint Gt Manual
 - Setting Reading Goals Sprint Gt Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Sprint Gt Manual
 - Fact-Checking eBook Content of Sprint Gt Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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