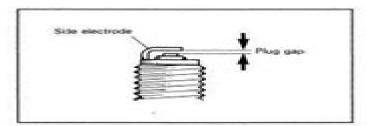
MINOR MAINTENANCE AND ADJUSTMENTS

Spark plug

Standard spark plug: N-86, N86G, N-2C, N-2G/CHAMPION B8EG, B8EGV/NGK

Spark plug gap: 0.5 - 0.6 mm (0.020 - 0.024 in)



- Whenever a new spark plug is installed, the gap must be checked and adjusted properly. Use a wire feeler gauge to check the gap, and adjust the gap by bending the side electrode gently.
- Be sure to clean the gasket surface and threads before installing the spark plug. Torque the plug to specification.

Spark plug torque: 25 Nm (2.5 m-kg, 18 ft-lb)

NOTE: __

If a torque wrench is not available when you are installing a spark plug, a good estimate of the correct torque is 1/2 to 1/4 turns past finger tight. Have the spark plug torqued to the correct value as soon as possible with a torque wrench.

Ignition timing

Checking

Ignition timing is checked with a timing light by observing the position of the case mark and rotor mark.

- 1. Remove the crankcase cover (R).
- Connect the timing light to the spark plug lead wire.
- Start the engine and keep it running at the specified speed. Use a tachometer for checking.

Specified speed: 2,000 r/min

 While keeping the engine running at a specified speed, check that the rotor mark is aligned with the case mark.
If they are not aligned, adjust the ignition timing.



Adjustment

The ignition timing must be set precisely to ensure that the ignition spark occurs at the proper time to provide optimum engine power.

- Remove the spark plug and the right-hand crankcase cover.
- Screw the dial gauge stand into the spark plug hole.
- Install the extension on the dial gauge, and slide the dial gauge assembly into the dial gauge stand.



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Ed Scott

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