

SUZUKI DT50, DT60 AND DT65

(Prior to 1985)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Hp/rpm:	
DT50	50/4800-5500
DT60	60/4800-5500
DT65	65/4800-5500

Bore:

DT50 (Prior to 1984)	.80 mm (.315 in.)
DT50 (1984), DT60 & DT65	.84 mm (.331 in.)

Stroke	.72 mm (.283 in.)
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Number of Cylinders	2
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Displacement:

DT50 (Prior to 1984)	.723 cc (44.12 cu. in.)
DT50 (1984), DT60 & DT65	.798 cc (48.89 cu. in.)

Spark Plug:

NGK	BSHS*
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)

Ignition Type

Carburetor:	Breakerless
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Make	Mikuni
Model	B40-32

Fuel:Oil Ratio	50:1†
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*1984 DT50 models use NGK BSHS-10 spark plugs with an electrode gap of 1 mm (0.040 in.).

†1984 DT50 and 1983 and 1984 DT60 models are equipped with oil injection.

SIZES - CLEARANCES

Piston Ring End Gap	0.2-0.4 mm (0.008-0.016 in.)
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Piston Pin Diameter	19.995-20.000 mm (0.7872-0.7874 in.)
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Piston to Cylinder Wall Clearance:

DT50 (Prior to 1984)	0.097-0.112 mm (0.0038-0.0044 in.)
DT50 (1984), DT60 & DT65	0.112-0.127 mm (0.0044-0.0050 in.)

Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
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Max. Connecting Rod Small End Side Shake	5.0 mm (0.20 in.)
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TIGHTENING TORQUES

Cylinder Head:

6 mm	8-12 N·m (6-9 ft.-lbs.)
10 mm	40-60 N·m† (29-44 ft.-lbs.)

Crankcase	40-60 N·m† (29-44 ft.-lbs.)
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Exhaust Cover	8-12 N·m (6-9 ft.-lbs.)
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Flywheel Nut	200-210 N·m (145-152 ft.-lbs.)
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Gearcase Pinion Nut	30-40 N·m (22-29 ft.-lbs.)
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Propeller Shaft Nut	50-60 N·m (36-44 ft.-lbs.)
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Standard Screws:

Unmarked or Marked "4"

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	4-7 N·m (3-5 ft.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

Stainless Steel

5 mm	2-4 N·m (2-3 ft.-lbs.)
6 mm	6-10 N·m (5-7 ft.-lbs.)
8 mm	15-20 N·m (11-15 ft.-lbs.)
10 mm	34-41 N·m (25-30 ft.-lbs.)

Marked "7" or SAE Grade 5

5 mm	3-6 N·m (2-5 ft.-lbs.)
6 mm	8-12 N·m (6-9 ft.-lbs.)
8 mm	18-28 N·m (13-20 ft.-lbs.)
10 mm	40-60 N·m (29-44 ft.-lbs.)

†Torque values should be 46-54 N·m (34-39 ft.-lbs.) on DT50 (1984) and DT60 models.

Suzuki Thunder Service Manual

Ensheng Dong



Suzuki Thunder Service Manual:

Whispering the Strategies of Language: An Emotional Journey through **Suzuki Thunder Service Manual**

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