

Document Title	Publication Group	Information Type	Date
Air conditioner service	410	Service Information	05.10.2013
Profile:			
41040 notes			

Air conditioner service

Showing Selected Profile

Index for serial numbers			
Model	Production date	Serial number start	Serial number stop
41040 series			

The most common air conditioning problems are caused by moisture in the refrigerant and refrigerant leakage. Moisture in the refrigerant will cause ice to form and block the expansion valve. Working in a clean, dry environment and completing repairs quickly can reduce the risk of introducing moisture into the system. Flush compressor filter (polyhydrazineglycol) if it is water container to prevent it from absorbing moisture. Do not remove plugs and caps from new components until they are ready for connection. Do not clean components with compressed air.

1. Inspect lines and fittings for leakage and external damage.
2. Check the operation of the cab switches and controls.
3. Inspect the electrical connections and wiring for damage and poor connections.
4. Make sure there is no restriction in the evaporator drain tube.
5. Check to see that the cab air filter is not plugged. Remove the filter and clean if it is damaged.
6. Carefully inspect all components if there has been damage from a collision. Pay special attention to soldered joints. Replace any bent or cracked pipes. Do not attempt to repair them. If there is evidence that a component has become contaminated, it must be thoroughly cleaned and inspected before it is reused.

NOTE

Replace the master dryer unit whenever major repairs are made, components are changed, or if there is evidence of moisture in the system.

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Art. no.	Art. no.	Article no.	Date	Group	Level	Date	Page
WRE124000141	1274794			442	000	2004-03-01	1/3

Installation Instruction:

1. Place the grader in the service position. (necessary instruction switch OFF) - see Service Manual.
2. Before starting the removal and disassembly procedure, tilt the midboard slightly forward and slide it to the right side as far as possible. Lower the midboard onto wooden blocks and stop them via engine. Remove the middle bolt for the end stop on the left-hand side before removing the midboard.
3. Remove all Duranide® bearing plates, wash tubes and retaining components located under the upper midboard rail.
4. Remove the nut, bolt and lockwasher retaining the slide shift cylinder piston rod end extension (piston) to the midboard legs. Start the section when it is safe to do so and extract the piston rod.



WARNING!

Heavy part: Take care to avoid injury or damage to property. Use a safe lifting device with the proper rated capacity for the operation.

5. Place a block of wood between the end of the piston rod and the midboard legs. See Fig. 1. Use a safe lifting device to support the midboard. Operate the slide shift cylinder to push the midboard out of the slide tubes. Make sure that the slide shift cylinder piston rod does not bend or become damaged during this procedure. Fully retract the piston rod. Shut down the engine.



Fig. 1 Removing Midboard Using Slide Shift Cylinder

6. Remove the retainers, wire packs, slide tubes and Duranide® slide bearings from the slide guides.

Volvo G740b Motor Grader Service Repair Manual

Guillaume Favre



Volvo G740b Motor Grader Service Repair Manual:

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Table of Contents Volvo G740b Motor Grader Service Repair Manual

1. Understanding the eBook Volvo G740b Motor Grader Service Repair Manual
 - The Rise of Digital Reading Volvo G740b Motor Grader Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Volvo G740b Motor Grader Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Volvo G740b Motor Grader Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo G740b Motor Grader Service Repair Manual
 - Personalized Recommendations
 - Volvo G740b Motor Grader Service Repair Manual User Reviews and Ratings
 - Volvo G740b Motor Grader Service Repair Manual and Bestseller Lists
5. Accessing Volvo G740b Motor Grader Service Repair Manual Free and Paid eBooks
 - Volvo G740b Motor Grader Service Repair Manual Public Domain eBooks
 - Volvo G740b Motor Grader Service Repair Manual eBook Subscription Services
 - Volvo G740b Motor Grader Service Repair Manual Budget-Friendly Options
6. Navigating Volvo G740b Motor Grader Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Volvo G740b Motor Grader Service Repair Manual Compatibility with Devices
 - Volvo G740b Motor Grader Service Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Volvo G740b Motor Grader Service Repair Manual
 - Highlighting and Note-Taking Volvo G740b Motor Grader Service Repair Manual
 - Interactive Elements Volvo G740b Motor Grader Service Repair Manual
8. Staying Engaged with Volvo G740b Motor Grader Service Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Volvo G740b Motor Grader Service Repair Manual
- 9. Balancing eBooks and Physical Books Volvo G740b Motor Grader Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Volvo G740b Motor Grader Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Volvo G740b Motor Grader Service Repair Manual
 - Setting Reading Goals Volvo G740b Motor Grader Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Volvo G740b Motor Grader Service Repair Manual
 - Fact-Checking eBook Content of Volvo G740b Motor Grader Service Repair Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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