

Document Title Description	Function Group	Information Type Service Information	Date
Wing L20, L25 (24)	200		2014/5/20

Description

The wheel loader has a central articulating rotating joint and four-wheel drive. The Wing loader is equipped with a hydraulic, quick-change attachment loader. Loader excavates, provides high breakout force and great payload capacity when lifting.

The engine is a four-cylinder, four-stroke in-line diesel engine with direct injection and after cooling.

The hydrostatic transmission provides full power shift under load both when changing direction (forward and reverse) and between ranges. Maximum breakout force can be achieved in all ranges. The "hydrostatic pedal" provides variable machine speed control and power transfer.

The front and rear axles are planetary right axle with 100% hydraulically engageable/disengageable differential locks on both sides.

The service brake is a drum brake acting on the wheels of the front axle and is operated via the "hydrostatic pedal".

The parking brake is a drum brake acting on the wheels of the front axle with spring-mechanical engagement.

The hydraulic system is a thermomechanically regulated oil circuit with integrated cooling system. Three speed control valve with primary and secondary flow protection.



Figure 1

Document Title Tightening torques	Function Group	Information Type Service Information	Date
Wheels L20, L25, L27 (24)	200		2014/5/20

Tightening torques

Wheel nuts

Wheel nuts		
		
Thread M	Wrench size (width across flats)	Tightening torque (Nm)
M12 x 1.5	31	100 - 110

Hydraulic connections, general

Before fitting pipe couplings, plugs and hoses:

- ❑ Make sure that the sealing surfaces are clean and free from grease or oxidation.
- ❑ Check threads and rings for defects.
- ❑ After fitting, sealing surfaces and contact surfaces except for OMT connections (OMT) + O-Ring (see text).

Tube connections

Tube connections, OMT connections with O-Rings (OMT OMT type 2)

		
		
Connection thread (mm)	Wrench size, width across flats (mm)	Tightening torque (Nm)
M10 x 1.0		25
M12 x 1.0	17	37
M16 x 1.0	21	58
M20 x 1.0	25	74
M25 x 1.0	28	94
M32 x 1.0	35	125
M40 x 1.0	42	160
M50 x 1.0	50	200
M63 x 1.0	63	250
M80 x 1.0	78	315
M100 x 1.0	98	395
Connection thread (inch)	Wrench size, width across flats (mm)	Tightening torque (Nm)
1/4-18	17 mm 18	25
3/8-18	21 mm 22	37
1/2-18	25 mm 27	58

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