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VOLVO

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Service Information

Document Title	Publication Group	Information Type	Date
Axle assembly, installing	460	Service Information	6/15/2021
Profile: MC80B Volvo			

Axle assembly, installing

Showing All Profiles

Valid for serial numbers			
Model	Production site	Serial number start	Serial number stop
MC80B Volvo			
MC70B Volvo			
MC60B Volvo			
MC50B Volvo			
MC40B Volvo			

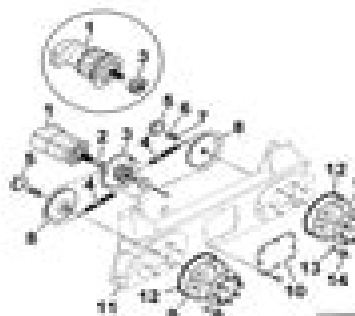
Op order 460-012**Total procedure time (Ref): 1,20**

Lubricate 100% oil resistant grease

This procedure is shown on one side only.

The installation of the axle assemblies into the axle sprockets will require the assistance of a second person.

1. Coat the axle splines with a anti-seize molybdenum disulfide compound.
2. Be sure the mating surfaces for the axle housing O-rings are free of dirt and install a new O-ring into the groove in each axle housing. Apply grease to the O-ring to hold it in the groove.

**Figure 1**

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Rachel Sandford



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