



Volvo BM L70



- Engine output
542 (714) and 514 kW (710 hp)
- Operating weight
5.2 t (5680 kg)
- Buckets
1.5-4.3 m³ (2.0-5.6 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of wheel loaders on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9-speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-5			
Rated power at	1500 rpm	55.7	25000	
542 (714) kW	400	55.7	2116	
Rated output at	1500 rpm	55.7	25000	
542 (714) kW	400	55.7	2116	
100% 1000-1675	400	55.7	2116	
Max torque at	1500 rpm	21.0	21000	
542 (714) Nm	400	21.0	21000	
542 (714) Nm	400	21.0	21000	
100% 1000-1675	400	21.0	21000	
No. of cylinders	4			
Displacement, l	4.4	2075		
Bore	mm	90	105.0	4.13
Stroke	mm	90	105	4.13
Compression ratio	16.0	1		

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Protected for extra equipment.

General warning (operated at local market)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Battery	V	24/2
Battery capacity	Ah	24/100
Charging capacity	A	24/75
Recharge capacity	min	24/75
Alternator rating	W	10000
Water meter output	W	5.4 (7.5)

SERVICE REFILL CAPACITIES



Engine oil	1	542 gal	40.0	21.0
Fuel tank	1	542 gal	100	24.0
Cooling system	1	542 gal	27	21.0
Transmission, rear	1	542 gal	27	21.0
Front axle, rear	1	542 gal	24	21.0
Rear axle, rear	1	542 gal	24.0	21.0
Hydraulic system	1	542 gal	100	24.0
Hydraulic tank	1	542 gal	80	21.0

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional clutch mechanism, large lever control

Active fully floating ball shafts. One-piece axle housing of double end, flange front axle and oscillating rear axle.

Hub reduction Volvo BM manufacture with planetary low hub reduction gears. Low-friction roller bearings on each planetary wheel. The hub reduction gears can be removed without having to remove wheels and brakes.

Three alternative tire are available for different working conditions

Torque multiplication ratio	2.04 : 1
Transmission, rear	Volvo BM
Model	47 80

Running speeds

Low range (optional)

1. Forward	each priority	1.0	0.5
2. Forward	each priority	0.5	0.5
3. Forward	each priority	1.0	0.5
4. Forward	each priority	1.0	0.5

High range

1. Forward	each priority	0.5	0.5
2. Forward	each priority	1.0	0.5
3. Forward	each priority	0.5	0.5
4. Forward	each priority	0.5	0.5

Measurement with load

17.5 - 24			
Front axle, rear	Volvo BM		
Model	47 80		
Rear axle, rear	Volvo BM		
Model	47 80		
Chassis	2.1		
min	24	400	24.0

BRAKE SYSTEM



The brake system meets requirements according to SAE J2470, ISO 71000 and ISO 2440.

Service brakes fully hydraulically operated power disc brakes. Transmission disengagement after braking performed with a switch on the instrument panel.

Secondary dual circuit system, divided between axle. One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive (large). A warning lamp indicates when the parking brake is applied and gear level is in forward or reverse.

Brake friction area

Front axle, rear	gal	gal	400	24.0
Rear axle, rear	gal	gal	400	24.0
Accumulator	1	gal	1.0	0.5
Parking brake	gal	gal	10	24.0

Volvo L70 Parts Manual

Albert A Gayle



Volvo L70 Parts Manual:

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