

Specifications

This manual contains SI metric equivalents that follow immediately in parentheses after the U.S. customary units of measure.

SPECIFICATION	UNIT OF MEASURE	SERIES			
		P216	P218	P220	P224
Number of Cylinders		2	2	2	2
Bore	in (mm)	3.250 (82.55)	3.250 (82.55)	3.250 (82.55)	3.560 (90.42)
Stroke	in (mm)	2.620 (66.55)	2.875 (73.01)	2.875 (73.01)	3.000 (76.20)
Displacement	cu in (cm ³)	43.3 (710)	47.7 (782)	47.7 (782)	59.7 (983)
Compression Ratio		6.5 to 1	7.0 to 1	7.0 to 1	7.0 to 1
Rated Speed (Maximum)	RPM	3600	3600	3600	3600
Power at Rated Speed	BHP (kW)	16 (11.9)	18 (13.4)	20 (14.9)	24 (17.9)
Oil Capacity					
Standard Base Without Filter	Qts (litre)	1.5 (1.4)	1.5 (1.4)	1.5 (1.4)	1.5 (1.4)
High Capacity Base Without Filter	Qts (litre)	2.7 (2.6)	2.7 (2.6)	2.7 (2.6)	2.7 (2.6)
Oil Filter Capacity	Qts (litre)	.3 (.3)	.3 (.3)	.3 (.3)	.3 (.3)
Crankshaft Rotation (viewed from flywheel)		Clockwise	Clockwise	Clockwise	Clockwise
Valve Clearance (Cold)					
Intake	in (mm)	.005 (.13)	.005 (.13)	.005 (.13)	.005 (.13)
Exhaust	in (mm)	.013 (.33)	.013 (.33)	.013 (.33)	.013 (.33)
Spark Plug Gap	in (mm)	.025 (.64)	.025 (.64)	.025 (.64)	.025 (.64)
Ignition Timing	BTC	20°	20°	20°	20°
Cylinder Compression	psi (kPa)	75 to 115 (517 to 793)	75 to 115 (517 to 793)	75 to 115 (517 to 793)	75 to 115 (517 to 793)

Toro Power Plus 400 Manual

Michael Brown



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