

# SUZUKI DT90 AND DT100

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

|                     |                                 |
|---------------------|---------------------------------|
| Idle rpm:           |                                 |
| DT90                | 90/5000-5600                    |
| DT100               | 100/5000-5600                   |
| Bore                | 84 mm<br>(3.31 in.)             |
| Stroke              | 64 mm<br>(2.52 in.)             |
| Number of Cylinders | 4                               |
| Displacement        | 1419 cc<br>(86.6 cu. in.)       |
| Spark Plug          | NGK BR8HS-10                    |
| Electrode Gap       | 0.9-1.0 mm<br>(0.035-0.039 in.) |
| Ignition Type       | Suzuki Microlink                |
| Carburetor Make     | Mikuni                          |

### SIZES—CLEARANCES

|                                                          |                                         |
|----------------------------------------------------------|-----------------------------------------|
| Piston Ring End Gap:                                     |                                         |
| Standard                                                 | 0.20-0.40 mm<br>(0.008-0.016 in.)       |
| Wear Limit                                               | 0.80 mm<br>(0.031 in.)                  |
| Standard Piston Diameter                                 | 83.865-83.880 mm<br>(3.3018-3.3024 in.) |
| Standard Cylinder Diameter                               | 84.000-84.015 mm<br>(3.3071-3.3077 in.) |
| Piston-to-Cylinder Clearance:                            |                                         |
| Standard                                                 | 0.12-0.15 mm<br>(0.005-0.006 in.)       |
| Wear Limit                                               | 0.22 mm<br>(0.0087 in.)                 |
| Piston Pin Diameter:                                     |                                         |
| Standard                                                 | 19.995-20.000 mm<br>(0.7872-0.7874 in.) |
| Wear Limit                                               | 19.980 mm<br>(0.7866 in.)               |
| Piston Pin Bore Diameter:                                |                                         |
| Standard                                                 | 20.002-20.010 mm<br>(0.7875-0.7878 in.) |
| Wear Limit                                               | 20.030 mm<br>(0.7886 in.)               |
| Max. Allowable Crankshaft Runout at Main Bearing Journal | 0.05 mm<br>(0.002 in.)                  |
| Max. Allowable Connecting Rod Small End Side Shake       | 5.0 mm<br>(0.20 in.)                    |

### TIGHTENING TORQUES

|                     |                                   |
|---------------------|-----------------------------------|
| Cylinder Head Cover | 8-12 N-m<br>(71-106 in.-lbs.)     |
| Cylinder Head       | 28-32 N-m<br>(21-24 ft.-lbs.)     |
| Cylinders           | 46-54 N-m<br>(34-40 ft.-lbs.)     |
| Exhaust Cover       | 8-12 N-m<br>(71-106 in.-lbs.)     |
| Flywheel Nut        | 250-260 N-m<br>(184-192 ft.-lbs.) |
| Gearcase Pinion Nut | 80-100 N-m<br>(59-73 ft.-lbs.)    |
| Propeller Shaft Nut | 50-62 N-m<br>(37-45 ft.-lbs.)     |
| Water Pump Housing  | 15-20 N-m<br>(11-14 ft.-lbs.)     |

### Standard Screws:

|                        |                                |
|------------------------|--------------------------------|
| Unmarked or Marked "4" |                                |
| 5 mm                   | 2-4 N-m<br>(18-35 in.-lbs.)    |
| 6 mm                   | 4-7 N-m<br>(35-62 in.-lbs.)    |
| 8 mm                   | 10-16 N-m<br>(88-141 in.-lbs.) |
| 10 mm                  | 22-35 N-m<br>(16-25 ft.-lbs.)  |

### Stainless Steel

|       |                               |
|-------|-------------------------------|
| 5 mm  | 2-4 N-m<br>(18-35 in.-lbs.)   |
| 6 mm  | 6-10 N-m<br>(53-88 in.-lbs.)  |
| 8 mm  | 15-20 N-m<br>(11-14 ft.-lbs.) |
| 10 mm | 34-41 N-m<br>(25-30 ft.-lbs.) |

### Marked "7"

|       |                               |
|-------|-------------------------------|
| 5 mm  | 3-6 N-m<br>(26-53 in.-lbs.)   |
| 6 mm  | 8-12 N-m<br>(71-106 in.-lbs.) |
| 8 mm  | 18-20 N-m<br>(13-14 ft.-lbs.) |
| 10 mm | 40-60 N-m<br>(29-44 ft.-lbs.) |

### LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with oil injection. The recommended oil is Suzuki Outboard Motor Oil or a suitable equivalent NMMA certified

TC-WII engine oil. The recommended fuel is unleaded gasoline with a minimum pump octane rating of 85.

During break-in (first five hours of operation), a 50:1 fuel and oil mixture should be used in the fuel tank in combination with the oil injection system to

ensure adequate engine lubrication. After break-in period, switch to straight gasoline in the fuel tank.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. The recommended oil is Suzuki Outboard Motor Gear Oil or a good qual-

# Suzuki Dt100 Manual

**Padhraic Smyth**



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