

SUZUKI DT8C, DT8C SAIL, DT9.9C and DT9.9C SAIL

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	
Rp/rpm	8/4700-5700 (6.0 kW)
	9.9/5300-5700 (7.4 kW)
Bore	54.0 mm (2.13 in.)
Stroke	46.0 mm (1.81 in.)
Number of Cylinders	2
Displacement	211 cc (12.9 cu. in.)
Spark Plug	NGK B6HS-10
Electrode Gap	0.9-1.0 mm (0.035-0.039 in.)
Ignition Type	CDI
Ignition Timing	11° ATDC at 600 rpm (1)
Maximum Timing Advance	28° BTDC at 2000 rpm
Carburetor Make	Mikuni B24
Compression Ratio	7.2:1
Idle Speed (in gear).....	600-650 rpm
Fuel/Oil Ratio	See Text

(1)—On 1988 DT9.9C models, ignition timing is 12 degrees ATDC at 600 rpm.

SIZES—CLEARANCES

Piston Ring End Gap.....	0.15-0.30 mm (0.006-0.012 in.)
Wear Limit	0.8 mm (0.030 in.)
Piston-to-Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)

SIZES—CLEARANCES CONT.

Wear Limit	0.147 mm (0.0058 in.)
Piston Pin Diameter	11.995-12.000 mm (0.4722-0.4724 in.)
Wear Limit	11.980 mm (0.4716 in.)
Cylinder Bore Diameter	54.000-54.015 mm (2.1260-2.1266 in.)
Piston Diameter	53.940-53.955 mm (2.1236-2.1242 in.)
Allowable Crankshaft Runout	0.05 mm (0.002 in.)
Allowable Connecting Rod Small End Side Shake	4.0 mm (0.157 in.)

TIGHTENING TORQUES

Crankcase Screws	20-26 N·m (15-19 ft.-lbs.)
Cylinder Head Screws	21-25 N·m (15-18 ft.-lbs.)
Flywheel Nut	80-90 N·m (59-66 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N·m (18-35 in.-lbs.)
6 mm	4-7 N·m (35-62 in.-lbs.)
8 mm	10-16 N·m (7-12 ft.-lbs.)
10 mm	22-35 N·m (16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with automatic oil injection. The recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W oil. Recommended fuel is unleaded gasoline with a minimum octane rating of 85.

On a new or rebuilt engine, the first tank of fuel should be mixed with a recommended oil at a 50:1 ratio and used in addition with the oil injection system to ensure sufficient lubrication during engine break-in. Gasoline and oil should be thoroughly mixed in a separate container. After first tank of fuel is depleted, switch to straight gasoline in fuel tank.

Recommended lower unit lubricant is Suzuki Outboard Motor Gear Oil or a good quality SAE 90 hypoid gear oil. Gearcase capacity is 175 mL (5.9 oz.). Gearcase oil should be changed after initial 10 hours of operation and after every 100 hours of operation thereafter. Reinstall drain and vent plugs securely, using new gaskets if necessary to ensure a watertight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni B24-15 carburetor is used on 8 hp models and a Mikuni B24-18 carburetor is used on 9.9 hp models. Refer to Fig. S27-1 for exploded view of carburetor assembly. Initial adjustment of pilot screw (2) from

a lightly seated position is 1-1/2 to 2 turns out on Model DT8C and 1-3/4 to 2-1/4 turns out on Model DT9.9C. Final adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust idle speed to 600-650 rpm in forward gear.

Main fuel metering is controlled by fixed main jet (15). Standard main jet size for normal operation is #105 on Model DT8C and #137.5 on Model DT9.9C. Standard pilot jet (5) size for normal operation is #85 on Model DT8C and #65 on Model DT9.9C.

To check float level, remove float bowl (10) and invert carburetor. Measure float level from carburetor body-to-float bowl mating surface to top of float at a point 180 degrees from inlet valve as shown in Fig. S27-2. Float level should be 23-

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Suzuki, Motor Co. Ltd



Suzuki Dt25c Outboard Repair Manual:

Suzuki Suzuki, Motor Co. Ltd,1977 **Suzuki DT25 Service Manual** Suzuki Motor Co,1976 *Suzuki Outboard Motor, DT20-20E [and] DT25-25E* ,1977 *Suzuki Outboard Repair and Maintenance Manual* Pasquale De Marco,2025-04-24 Suzuki outboards are renowned for their reliability performance and durability This comprehensive manual provides the knowledge and skills needed to keep your Suzuki outboard in top condition from routine maintenance and troubleshooting to advanced repairs and modifications With detailed instructions step by step procedures and helpful illustrations this manual covers all aspects of Suzuki outboard care and maintenance including Routine maintenance and care such as changing oil and spark plugs cleaning the fuel system and lubricating moving parts Troubleshooting and diagnostics including identifying common problems using diagnostic tools and interpreting error codes Engine overhaul and repair including disassembling the engine inspecting and replacing components and reassembling the engine Lower unit service and repair including removing and inspecting the lower unit replacing seals and bearings and troubleshooting propeller issues Electrical system maintenance and repair including testing batteries tracing wiring diagrams and repairing electrical components Fuel system maintenance and repair including cleaning fuel lines and filters troubleshooting and repairing fuel injectors and adjusting the fuel mixture Cooling system maintenance and repair including flushing and refilling the cooling system troubleshooting and repairing water pumps and inspecting and replacing thermostats Winterization and storage including preparing your outboard for winter storage draining and preserving the fuel system fogging the engine and cylinders and protecting exterior components Performance tuning and modifications including understanding engine performance factors modifying the air intake system upgrading the exhaust system adjusting the ignition timing and selecting the right propeller Whether you re a DIY enthusiast or a professional mechanic this manual is an essential resource for anyone who wants to keep their Suzuki outboard running smoothly and reliably With clear and easy to understand language this manual provides the knowledge and skills needed to maintain and repair your Suzuki outboard ensuring years of trouble free operation If you like this book write a review on google books *Boating* ,1978-07 *Suzuki Outboard Motor, DT9.9* ,1977 *Suzuki Outboard Motor, DT7.5-9* ,1976 *Suzuki Outboard Motor, DT50E* ,1977 *Suzuki Outboard Motor, DT14-16* ,1977 **Suzuki Outboard Motor DT 50/60/65** ,1987 *Suzuki Outboard Motor, DT2* ,1976* **Suzuki 2-140 HP OB 77-1984** Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40 DT50 50M DT60 DT65 DT75 DT85 DT115 DT140 *Suzuki Outboard Motor* ,1987 **Suzuki Outboard Motor** ,1980 *SELOC Suzuki Outboards* Seloc,2000 SELOC Marine tune up and repair manuals provide the most comprehensive authoritative information available for outboard inboard and stern drive engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals

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1. Understanding the eBook Suzuki Dt25c Outboard Repair Manual
 - The Rise of Digital Reading Suzuki Dt25c Outboard Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Dt25c Outboard Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Suzuki Dt25c Outboard Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Dt25c Outboard Repair Manual
 - Personalized Recommendations
 - Suzuki Dt25c Outboard Repair Manual User Reviews and Ratings
 - Suzuki Dt25c Outboard Repair Manual and Bestseller Lists
5. Accessing Suzuki Dt25c Outboard Repair Manual Free and Paid eBooks

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 - Suzuki Dt25c Outboard Repair Manual eBook Subscription Services
 - Suzuki Dt25c Outboard Repair Manual Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Suzuki Dt25c Outboard Repair Manual Compatibility with Devices
 - Suzuki Dt25c Outboard Repair Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Suzuki Dt25c Outboard Repair Manual
 - Highlighting and Note-Taking Suzuki Dt25c Outboard Repair Manual
 - Interactive Elements Suzuki Dt25c Outboard Repair Manual
 8. Staying Engaged with Suzuki Dt25c Outboard Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Suzuki Dt25c Outboard Repair Manual
 9. Balancing eBooks and Physical Books Suzuki Dt25c Outboard Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki Dt25c Outboard Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Suzuki Dt25c Outboard Repair Manual
 - Setting Reading Goals Suzuki Dt25c Outboard Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Suzuki Dt25c Outboard Repair Manual
 - Fact-Checking eBook Content of Suzuki Dt25c Outboard Repair Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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