

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (3.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (5.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.5 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.5 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (3.0 kgf-m, 22.0 ft-lb), 50 N·m (5.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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10-45-0003

	1. Torque value	2. Torque value (ft-lb)
Cylinder head bolt (3)	3. Torque value	2. Torque value (ft-lb)
	4. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	5. Torque value (ft-lb)	2. Torque value (ft-lb)
	6. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (4)	7. Torque value (ft-lb)	2. Torque value (ft-lb)
	8. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	9. Torque value (ft-lb)	2. Torque value (ft-lb)
	10. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (5)	11. Torque value (ft-lb)	2. Torque value (ft-lb)
	12. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	13. Torque value (ft-lb)	2. Torque value (ft-lb)
	14. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (6)	15. Torque value (ft-lb)	2. Torque value (ft-lb)
	16. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	17. Torque value (ft-lb)	2. Torque value (ft-lb)
	18. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (7)	19. Torque value (ft-lb)	2. Torque value (ft-lb)
	20. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	21. Torque value (ft-lb)	2. Torque value (ft-lb)
	22. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (8)	23. Torque value (ft-lb)	2. Torque value (ft-lb)
	24. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	25. Torque value (ft-lb)	2. Torque value (ft-lb)
	26. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (9)	27. Torque value (ft-lb)	2. Torque value (ft-lb)
	28. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	29. Torque value (ft-lb)	2. Torque value (ft-lb)
	30. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (10)	31. Torque value (ft-lb)	2. Torque value (ft-lb)
	32. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	33. Torque value (ft-lb)	2. Torque value (ft-lb)
	34. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (11)	35. Torque value (ft-lb)	2. Torque value (ft-lb)
	36. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	37. Torque value (ft-lb)	2. Torque value (ft-lb)
	38. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (12)	39. Torque value (ft-lb)	2. Torque value (ft-lb)
	40. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	41. Torque value (ft-lb)	2. Torque value (ft-lb)
	42. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (13)	43. Torque value (ft-lb)	2. Torque value (ft-lb)
	44. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	45. Torque value (ft-lb)	2. Torque value (ft-lb)
	46. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (14)	47. Torque value (ft-lb)	2. Torque value (ft-lb)
	48. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	49. Torque value (ft-lb)	2. Torque value (ft-lb)
	50. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (15)	51. Torque value (ft-lb)	2. Torque value (ft-lb)
	52. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	53. Torque value (ft-lb)	2. Torque value (ft-lb)
	54. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (16)	55. Torque value (ft-lb)	2. Torque value (ft-lb)
	56. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	57. Torque value (ft-lb)	2. Torque value (ft-lb)
	58. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (17)	59. Torque value (ft-lb)	2. Torque value (ft-lb)
	60. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	61. Torque value (ft-lb)	2. Torque value (ft-lb)
	62. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (18)	63. Torque value (ft-lb)	2. Torque value (ft-lb)
	64. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	65. Torque value (ft-lb)	2. Torque value (ft-lb)
	66. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (19)	67. Torque value (ft-lb)	2. Torque value (ft-lb)
	68. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	69. Torque value (ft-lb)	2. Torque value (ft-lb)
	70. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (20)	71. Torque value (ft-lb)	2. Torque value (ft-lb)
	72. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	73. Torque value (ft-lb)	2. Torque value (ft-lb)
	74. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (21)	75. Torque value (ft-lb)	2. Torque value (ft-lb)
	76. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	77. Torque value (ft-lb)	2. Torque value (ft-lb)
	78. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (22)	79. Torque value (ft-lb)	2. Torque value (ft-lb)
	80. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	81. Torque value (ft-lb)	2. Torque value (ft-lb)
	82. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (23)	83. Torque value (ft-lb)	2. Torque value (ft-lb)
	84. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	85. Torque value (ft-lb)	2. Torque value (ft-lb)
	86. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (24)	87. Torque value (ft-lb)	2. Torque value (ft-lb)
	88. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	89. Torque value (ft-lb)	2. Torque value (ft-lb)
	90. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (25)	91. Torque value (ft-lb)	2. Torque value (ft-lb)
	92. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	93. Torque value (ft-lb)	2. Torque value (ft-lb)
	94. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (26)	95. Torque value (ft-lb)	2. Torque value (ft-lb)
	96. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	97. Torque value (ft-lb)	2. Torque value (ft-lb)
	98. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (27)	99. Torque value (ft-lb)	2. Torque value (ft-lb)
	100. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	101. Torque value (ft-lb)	2. Torque value (ft-lb)
	102. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (28)	103. Torque value (ft-lb)	2. Torque value (ft-lb)
	104. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	105. Torque value (ft-lb)	2. Torque value (ft-lb)
	106. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (29)	107. Torque value (ft-lb)	2. Torque value (ft-lb)
	108. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	109. Torque value (ft-lb)	2. Torque value (ft-lb)
	110. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (30)	111. Torque value (ft-lb)	2. Torque value (ft-lb)
	112. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	113. Torque value (ft-lb)	2. Torque value (ft-lb)
	114. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (31)	115. Torque value (ft-lb)	2. Torque value (ft-lb)
	116. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	117. Torque value (ft-lb)	2. Torque value (ft-lb)
	118. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (32)	119. Torque value (ft-lb)	2. Torque value (ft-lb)
	120. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	121. Torque value (ft-lb)	2. Torque value (ft-lb)
	122. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (33)	123. Torque value (ft-lb)	2. Torque value (ft-lb)
	124. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	125. Torque value (ft-lb)	2. Torque value (ft-lb)
	126. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (34)	127. Torque value (ft-lb)	2. Torque value (ft-lb)
	128. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	129. Torque value (ft-lb)	2. Torque value (ft-lb)
	130. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (35)	131. Torque value (ft-lb)	2. Torque value (ft-lb)
	132. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	133. Torque value (ft-lb)	2. Torque value (ft-lb)
	134. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (36)	135. Torque value (ft-lb)	2. Torque value (ft-lb)
	136. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	137. Torque value (ft-lb)	2. Torque value (ft-lb)
	138. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (37)	139. Torque value (ft-lb)	2. Torque value (ft-lb)
	140. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	141. Torque value (ft-lb)	2. Torque value (ft-lb)
	142. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (38)	143. Torque value (ft-lb)	2. Torque value (ft-lb)
	144. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	145. Torque value (ft-lb)	2. Torque value (ft-lb)
	146. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (39)	147. Torque value (ft-lb)	2. Torque value (ft-lb)
	148. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	149. Torque value (ft-lb)	2. Torque value (ft-lb)
	150. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (40)	151. Torque value (ft-lb)	2. Torque value (ft-lb)
	152. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	153. Torque value (ft-lb)	2. Torque value (ft-lb)
	154. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (41)	155. Torque value (ft-lb)	2. Torque value (ft-lb)
	156. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	157. Torque value (ft-lb)	2. Torque value (ft-lb)
	158. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (42)	159. Torque value (ft-lb)	2. Torque value (ft-lb)
	160. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	161. Torque value (ft-lb)	2. Torque value (ft-lb)
	162. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (43)	163. Torque value (ft-lb)	2. Torque value (ft-lb)
	164. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	165. Torque value (ft-lb)	2. Torque value (ft-lb)
	166. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (44)	167. Torque value (ft-lb)	2. Torque value (ft-lb)
	168. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	169. Torque value (ft-lb)	2. Torque value (ft-lb)
	170. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (45)	171. Torque value (ft-lb)	2. Torque value (ft-lb)
	172. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	173. Torque value (ft-lb)	2. Torque value (ft-lb)
	174. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (46)	175. Torque value (ft-lb)	2. Torque value (ft-lb)
	176. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	177. Torque value (ft-lb)	2. Torque value (ft-lb)
	178. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (47)	179. Torque value (ft-lb)	2. Torque value (ft-lb)
	180. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	181. Torque value (ft-lb)	2. Torque value (ft-lb)
	182. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (48)	183. Torque value (ft-lb)	2. Torque value (ft-lb)
	184. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	185. Torque value (ft-lb)	2. Torque value (ft-lb)
	186. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (49)	187. Torque value (ft-lb)	2. Torque value (ft-lb)
	188. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	189. Torque value (ft-lb)	2. Torque value (ft-lb)
	190. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (50)	191. Torque value (ft-lb)	2. Torque value (ft-lb)
	192. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	193. Torque value (ft-lb)	2. Torque value (ft-lb)
	194. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (51)	195. Torque value (ft-lb)	2. Torque value (ft-lb)
	196. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	197. Torque value (ft-lb)	2. Torque value (ft-lb)
	198. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (52)	199. Torque value (ft-lb)	2. Torque value (ft-lb)
	200. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	201. Torque value (ft-lb)	2. Torque value (ft-lb)
	202. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (53)	203. Torque value (ft-lb)	2. Torque value (ft-lb)
	204. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	205. Torque value (ft-lb)	2. Torque value (ft-lb)
	206. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (54)	207. Torque value (ft-lb)	2. Torque value (ft-lb)
	208. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	209. Torque value (ft-lb)	2. Torque value (ft-lb)
	210. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (55)	211. Torque value (ft-lb)	2. Torque value (ft-lb)
	212. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	213. Torque value (ft-lb)	2. Torque value (ft-lb)
	214. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (56)	215. Torque value (ft-lb)	2. Torque value (ft-lb)
	216. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	217. Torque value (ft-lb)	2. Torque value (ft-lb)
	218. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (57)	219. Torque value (ft-lb)	2. Torque value (ft-lb)
	220. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	221. Torque value (ft-lb)	2. Torque value (ft-lb)
	222. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (58)	223. Torque value (ft-lb)	2. Torque value (ft-lb)
	224. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	225. Torque value (ft-lb)	2. Torque value (ft-lb)
	226. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (59)	227. Torque value (ft-lb)	2. Torque value (ft-lb)
	228. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	229. Torque value (ft-lb)	2. Torque value (ft-lb)
	230. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (60)	231. Torque value (ft-lb)	2. Torque value (ft-lb)
	232. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	233. Torque value (ft-lb)	2. Torque value (ft-lb)
	234. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (61)	235. Torque value (ft-lb)	2. Torque value (ft-lb)
	236. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	237. Torque value (ft-lb)	2. Torque value (ft-lb)
	238. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (62)	239. Torque value (ft-lb)	2. Torque value (ft-lb)
	240. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	241. Torque value (ft-lb)	2. Torque value (ft-lb)
	242. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (63)	243. Torque value (ft-lb)	2. Torque value (ft-lb)
	244. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	245. Torque value (ft-lb)	2. Torque value (ft-lb)
	246. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (64)	247. Torque value (ft-lb)	2. Torque value (ft-lb)
	248. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	249. Torque value (ft-lb)	2. Torque value (ft-lb)
	250. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (65)	251. Torque value (ft-lb)	2. Torque value (ft-lb)
	252. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	253. Torque value (ft-lb)	2. Torque value (ft-lb)
	254. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (66)	255. Torque value (ft-lb)	2. Torque value (ft-lb)
	256. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	257. Torque value (ft-lb)	2. Torque value (ft-lb)
	258. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (67)	259. Torque value (ft-lb)	2. Torque value (ft-lb)
	260. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	261. Torque value (ft-lb)	2. Torque value (ft-lb)
	262. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (68)	263. Torque value (ft-lb)	2. Torque value (ft-lb)
	264. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	265. Torque value (ft-lb)	2. Torque value (ft-lb)
	266. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (69)	267. Torque value (ft-lb)	2. Torque value (ft-lb)
	268. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head gasket (2)	269. Torque value (ft-lb)	2. Torque value (ft-lb)
	270. Torque value (ft-lb)	2. Torque value (ft-lb)
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	302. Torque value (ft-lb)	2. Torque value (ft-lb)
Cylinder head bolt (78)</		

Suzuki 6bandit Workshop Manual

Jeremy Churchill



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Workshop Manual Chris Rogers (Writer on automotive engineering),1982 **Suzuki GSF650/1250 Bandit & GSX650F Service and Repair Manual** Phil Mather,2009 Models covered GSF650K7 to K8 656cc 2007 2008 GSF650SK7 to SK8 656cc 2007 2008 GSX650F8 to F8 656cc 2008 GSF1250K7 to K9 1255cc 2007 2009 GSF1250SK7 to SK9 1255cc 2007 2009

Suzuki Trail Bikes Owners Workshop Manual Chris Rogers,1982-01-01 **Suzuki C550 & 80 Roadie Owners Workshop Manual** Jeremy Churchill,1984 **Veloce Suzuki T20 & T200 1965-1969 Factory Workshop Manual** Floyd Clymer,Velocepress,2009-06-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official factory Suzuki Workshop Manual for the T20 and T200 series of motorcycles including the 250cc Super Six and X6 Hustler and the 200cc X5 Invader and Sting Ray Scrambler There are comprehensive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Suzuki motorcycles There are 177 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Suzuki enthusiasts worldwide **Suzuki Ts 50x Owner S Workshop Manual** Richard Stone,Stone Richard Staff,1994-12-01 *Books in Print Supplement* ,2002 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986

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