



Fig. 1

CONTROLS ON THE RIGHT HANDLEBAR

The twist grip operates the carburetor choke. To open (i.e., to increase the engine speed) turn the grip towards the rider. To close the choke turn it in the opposite direction. The twist movement from choke closed to choke fully open is a quarter of a turn. The lever mounted in front of the twist grip is for the horn button. To operate, squeeze the lever towards the bar.



Fig. 2

CONTROLS ON THE LEFT HANDLEBAR

The lever in front of the grip is for steering the clutch. When it is squeezed towards the bar the clutch is disengaged, and the drive to the rear wheel is disconnected. The clutch is re-engaged when the lever is released. This lever is also used in conjunction with the foot gear change pedal (see Fig. 3) when changing gear. Mounted on top of the handlebar close to the grip is the headlamp dip-switch trigger, and combined with this is the horn button.



Fig. 3

CONTROLS ON THE RIGHT HAND SIDE OF THE SCOOTER

- A. Gear Change Pedal. Move forward to change down, move to the rear to change up.
- B. Neutral Rider Pedal. Depress to move gear to neutral (see page 7).
- C. The Foot Starter.

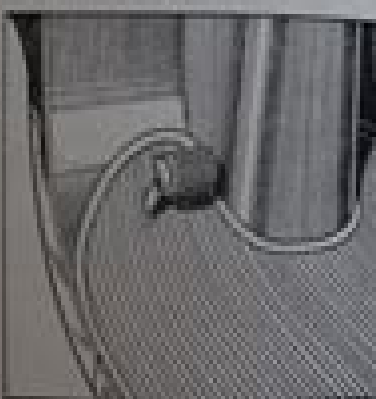


Fig. 4

CONTROL ON THE LEFT HAND SIDE OF THE SCOOTER

The only control on the left-hand side of the machine is the rear brake pedal which is incorporated.

Note that this does not operate both brakes on the rear.



Fig. 5

CONTROLS ON INSTRUMENT PANEL, ETC.

On the Panel.

Left The ignition switch (on twin cylinder models).

The lighting switch (on single cylinder model).

Centre The speedometer.

Right The lighting switch (on twin cylinder models only).

Below the Panel.

1. Spring loaded ring-hook for handling, small parcel, etc.
2. The starter knob—on model equipped with electric starter.
3. Choke (see page 7).



Fig. 6

FUEL & OIL SUPPLY FOR ENGINE

The petrol tank is mounted at the rear of the frame under the biggest fuel tank.

- A. The petrol filler cap.
- B. The oil filler and primary cylinder model only.
- C. The oil tank. Put kerosene or lamp oil in.
- D. The petrol tank. Put kerosene or lamp oil in.

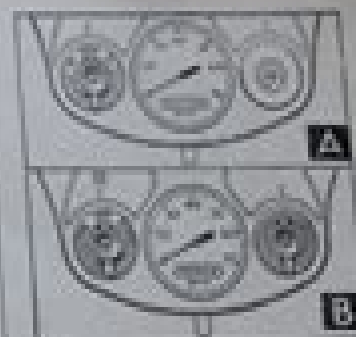


Fig. 7

LIGHTING AND IGNITION SWITCHES

A. Single Cylinder Model.

Lighting switch on left. Ignition—

- ON = Headlight.
- OFF = OFF.
- L = Run and parking light.

B. Twin Cylinder Model.

Ignition switch on left. Ignition—

- ON = Ignition switched on.
- OFF = OFF.
- ONC = For running with the headlight and stop light.

Lighting switch on right. Position line marked on switch—

- ON = Headlight.
- OFF = OFF.
- Light = Run and parking light.



Fig. 8

REMOVAL OF VALANCES

The valances are attached to the frame and to each other by means of the nuts and bolts marked in the diagram above.

Removal of these enables the valances to be easily reached for engine maintenance.

Sunbeam Scooter Manual

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Sunbeam Scooter Manual:

BSA Sunbeam & Triumph Tigress Scooter 1959-1965 Workshop Manual ,2021-10-13 184 pages and more than 120 illustrations and charts size 8 25x10 75 inches This manual is a compilation of three factory publications including the owner s instruction manual the parts spares manual and a set of service sheets These publications cover all three variations of the 175cc two stroke and the 250cc four stroke and electric start models manufactured from 1959 1965 Neither BSA nor Triumph ever published a workshop manual for these models however the combination of these three publications provides the most comprehensive maintenance and repair information that was ever made available from the manufacturer MANUALS the latter in a shell blue or mimosa and ivory two tone with a Triumph badge Introduced in late 1959 the scooter was available with a 250 cc four stroke twin 10hp or 175cc two stroke single cylinder engine 7 5hp Both engines were forced air cooled The two stroke was a development of the BSA Bantam engine but the four stroke was a completely new parallel twin with a gear drive to the gearbox The contact breaker fed two separate ignition coils each of which connected directly to its own spark plug without the need for a distributor Drive to the rear wheel was by a fully enclosed chain in an oil bath Both versions had four foot operated gears Some of the 250 twins were fitted with an electric starter and a 12 volt not 6 volt electrical system they were identified as either B2S Sunbeam or TW2S Triumph The 250 cc four stroke model was discontinued in 1964 and the 175cc two stroke model in 1965 *The Manufacturers Manual and Buyers Guide* ,1963

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four stroke model was discontinued in 1964 and the 175cc two stroke model in 1965 **Car Life** ,1967 The United States Catalog ,1965 **Manual Arts and Crafts** United States. Air Force. Pacific Air Forces,1969 **Ward's Automobile Topics** ,1966 **Floyd Clymer's Auto Topics** ,1965 Road and Track ,1973 *Cars & Parts* ,1989

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