

SIMPLE TURNING

- ✓ Write a manual part program for Simple Turning Operation for the component shown in figure below.



DWG. NO. 2

PLANNING AND OPERATIONS SHEET							
BILLET SIZE : 22 x 60				MATERIAL : Aluminum			
PROGRAM NO : 1002				DWG NO : 2			
SL.NO	Operation	Tool Holder	Tool Tip	Tool Station No	Tool Offset No	Spindle Speed, rpm	Feed, mm/min
1	Simple Turning	SDJCR 1212H11	DCMT 11T304	1	1	1200	45

TOOL OFFSET SHEET			
Tool offset No.	Compensations, mm		Standard Tool Number
	X	Z	
1			0.4
			3

(Drawing No .2

(CNC program for Simple Turning

(Reducing the diameter from 22 mm to 14 mm

O1002

[BILLET X22 Z60

G21 G98

G28 U0 W0

M06 T0303

M03 S1200

G00 X22 Z1

G01 X21

G01 Z-30 F45

G00 X22

G00 Z1

G01 X21

G01 Z-30 F45

G00 X22

G00 Z1

----- Program Number 1002
 ----- Defining Billet size dia : 22 length 60 mm
 ----- Initial settings
 ----- Going to home position
 ----- Selecting Tool No. 3 with offset No 3
 ----- Setting spindle speed at 1200 rpm
 ----- Tool moving to tool entry point X22 Z1 at rapid traverse.
 ----- Simple Turning operation

Turning Programming Manual

Peter D. Senkiw



Turning Programming Manual:

Easy CNC Turning Programming English Hand Book By Sanjay Sharma Sanjay Sharma, 2025-04-15 This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques

CNC Control Setup for Milling and Turning Peter Smid, 2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC

Turning Center Programming Mike Lynch, 2013-09-25 THIS EDITION CONTAINS ANSWERS TO EXERCISES CNC turning centers are very popular in manufacturing companies Just about every company that performs metal cutting operations has at least one Since they are so popular people beginning their CNC careers are often exposed to turning centers early on This makes learning about them an excellent first choice for people beginning their careers in CNC This self study manual is for people who want to learn G code level manual programming for CNC turning centers It is the companion manual to the Turning Center Setup and Operation self study manual We assume in this text that you understand certain

things about basic machining practices topics that are addressed in the Turning Center Setup and Operation manual This text can also be used by people that have some shop experience who are not interested in learning about how turning centers are set up or how production runs are completed Turning Center Programming Mike Lynch,2013-09-27 SCHOOL EDITION DOES NOT CONTAIN ANSWERS TO EXERCISES CNC turning centers are very popular in manufacturing companies Just about every company that performs metal cutting operations has at least one Since they are so popular people beginning their CNC careers are often exposed to turning centers early on This makes learning about them an excellent first choice for people beginning their careers in CNC This self study manual is for people who want to learn G code level manual programming for CNC turning centers It is the companion manual to the Turning Center Setup and Operation self study manual We assume in this text that you understand certain things about basic machining practices topics that are addressed in the Turning Center Setup and Operation manual This text can also be used by people that have some shop experience who are not interested in learning about how turning centers are set up or how production runs are completed

Numerical Control Lathe Language Study Peter D. Senkiw,1979 An examination of fifteen numerically controlled lathe programming systems was conducted to characterize them qualitatively and quantitatively The report presents a description of each of the fifteen voluntary participants systems The report describes the non technical characteristics of each system the business and operational characteristics such as hardware and software sources and costs documentation training vendor support and maintenance tabulates the capabilities of the languages for description of the geometrical configurations of the part being programmed and the variety of the geometrical formats accepted by each system as manuscript statements discusses the use of macros to simplify the writing of programs to perform the common operations of all lathe work automatic roughing finishing along a profile threading grooving and necking drilling boring reaming and tapping presents a brief discussion of the distinguishing characteristics of each system describes the preparation of ten test parts for use in demonstrating the capabilities of the fifteen systems describes the capabilities demonstrated by the fifteen systems to program the ten test parts the amount of time required to write the program and to debug it it shows the success in processing and postprocessing the program and the verification of the output tape **Turning Center Programming and Operation Manual** Mike Lynch,1998-01-01

Long-term Pavement Performance Program Manual for Profile Measurements and Processing Rohan W. Perera,Starr D. Kohn,Gonzalo R. Rada,2008 This manual describes operational procedures for measuring longitudinal pavement profiles for the Long Term Pavement Performance LTPP Program using the International Cybernetics Corporation ICC road profiler Face Company Dipstick and the rod and level It also contains procedures for measuring transverse profiles of the pavement using the Face Company Dipstick Procedures for calibration of equipment data collection record keeping and maintenance of equipment for each of these profiling devices are described in this manual This manual also describes procedures to be followed in the office when processing the profile data that were

collected in the field as well as guidelines for performing inter regional comparison tests among the LTPP profilers

Huebner's Machine Tool Specs: Threading through turning machines ,1980 Computer Numerical Control Programming Michael Sava,Joseph Pusztai,1990 A complete discussion of computer numerical control s revolutionary technology provides students with a thorough analysis of CNC concepts programming offsets compensation canned cycles and other features *The Technology Teacher* ,1999 Teacher Manual ,1985 *NJN ... Secondary Teacher Manual, Grades 7-12* ,1988 **Automation** ,1968 **Proceedings of the High School Conference of November 1910-November 1931** ,1920 *Otto E. Miller, Plaintiff-Respondent, Against Fred W. Smythe, Defendant-Appellant , Proceedings of the High School Conference of ...* Horace Adelbert Hollister,1924 **Proceedings of the High School Conference** University of Illinois. High school visitor,1919 *Automation, Production Systems, and Computer-integrated Manufacturing* Mikell P. Groover,2008 This exploration of the technical and engineering aspects of automated production systems provides a comprehensive and balanced coverage of the subject It covers cutting edge technologies of production automation and material handling and how these technologies are used to construct modern manufacturing systems Learning Computer Numerical Control Michael Janke,Janke,1992 Most training in numerical control today is done on the job Machinists and machine operators learn how to run CNC machines from more experienced machinists who show them techniques for operating setting up and programming These techniques are introduced in a logical sequence this book attempts to parallel that method as much as possible Information is first provided on how to operate a machine and then how to program it so that much of the initial bewilderment that occurs when learning numerical control is eliminated This introductory CNC text is positioned for use in hands on training situations emphasizing CNC tooling and set up entry level programming and industry standard controls and programmes The School Journal ,1905

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