

Document Title: Engine, description	Function Group: 200	Information Type: Service Information	Date: 2014/5/8 0
Profile: WLO, L110F, L120F [GB]			

Q2E

D7E is a straight six-cylinder, four-stroke, turbocharged diesel engine with direct injection and intercooler, as well as wet replaceable cylinder liners. The engine is equipped to meet governing legislation according to Tier 3/stage IIIA for exhaust emissions.

The D7E engine uses a Common Rail Fuel System controlled by the engine electronic control (E-ECU) software.

The D7E uses V-ACT (Volvo Advanced Combustion Technology). Engine D7EV with ACT features split injection, optimized air handling and turbocharger with wastegate. Electronically controlled IEGR (Internal Exhaust Gas Recirculation) reduces NO_x contents and reduces emissions without the need for after-treatment of exhausts. All electronic functions in the engine are controlled by Volvo's latest engine management system, EMS2.

The engine's serial number is stamped on the name plate, on the cylinder block's side and on the valve cover. The engine's model designation and serial number must be indicated when ordering spare parts.

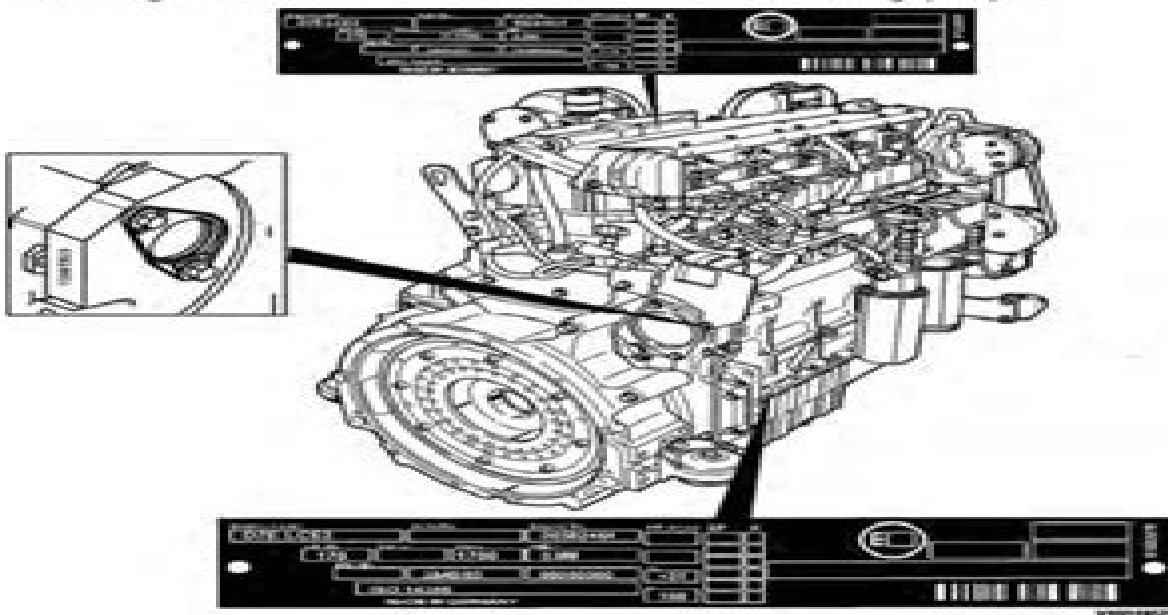


Figure 1

The cylinders are numbered in sequence, starting at the flywheel. Ignition order: 1-5-3-6-2-4. The engine's rotational direction is counter-clockwise, seen from the flywheel.

Volvo L120f Wheel Loader Service Repair Manual Instant

A. K. Legg



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